

WRc's Use of Focused Electrode Leak Location (FELL) to Assess Gravity Sewers in the United Kingdom, United States, and Germany, Before & After Trenchless Rehabilitation

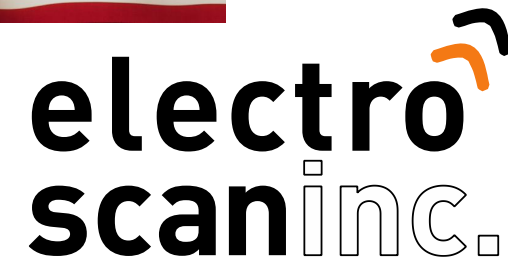
Paper Ref #2299



Peter Henley
Special Consultant
WRc plc



Chuck Hansen
Chairman
Electro Scan Inc.

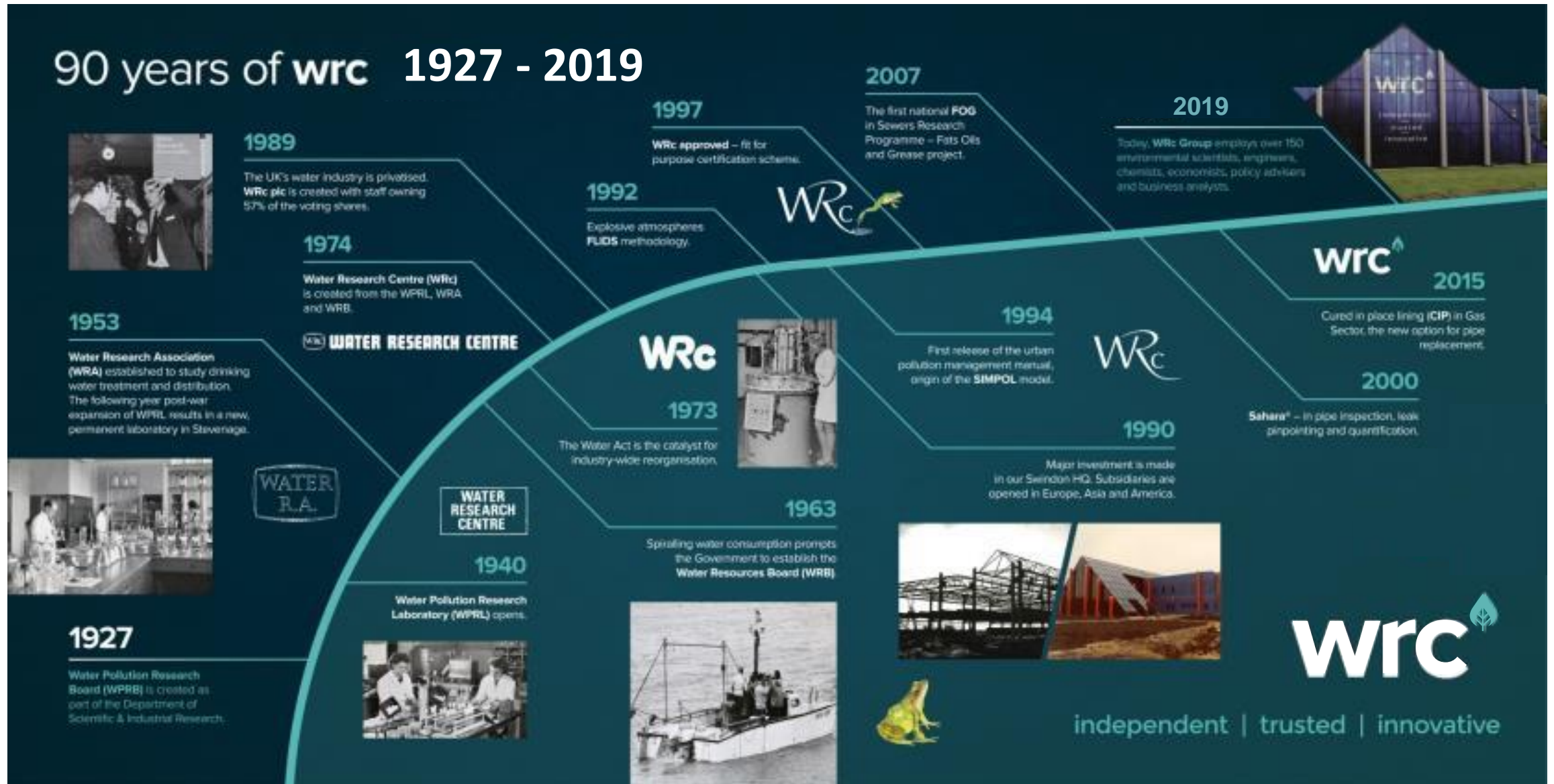


British Perspective – Peter Henley

wrc 



WRc – Our long history





group

Established leaders in innovation, we are trusted by a wide range of stakeholders to add value at every level.



water

Sustainable and robust solutions for water utilities, industry and regulators and their customers.



gas

Facilitating transformational change for the UK's gas distribution networks in the path to a low carbon future.



environment

Generating valuable evidence that transforms resource recovery in an evolving circular economy. Strategic consultancy, solutions and technologies to meet a wide range of environmental challenges.



network

Deployment of innovative technologies for inspection, monitoring and management of pipeline infrastructure.

The wrc Vision & Values

independent

Our independence is valued by all our stakeholders. Regardless of the changing demands of the commercial world, our independence is never compromised.

trusted

We have earned the trust of industry, government, academia and the public as a centre of excellence. This drives our continued commitment to deliver world class technical and scientific expertise.

innovative

Throughout our history, we have built our business upon science and engineering excellence, and a foundation of innovation. Whatever the challenge, we nurture and encourage collaboration and new ways of thinking.

“

At WRC, we aim to add value in all that we do. We work with our clients to develop innovative and effective outcomes to help them meet their technical challenges and provide a world-class service to their customers

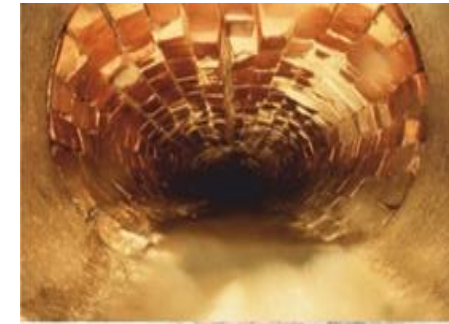
Mark Smith
CEO, WRC plc

wrc

wrcplc.co.uk

Manual of Sewer Condition Classification

- WRc have a long history of in assessing the condition of sewers using CCTV
- First MSCC published in 1980 most recent update published in 2013
- Globally recognised and amended for use in the US as the NASSCO PACP standard
- WRc took the step in 2015 to work with Electro Scan Inc. to tackle infiltration

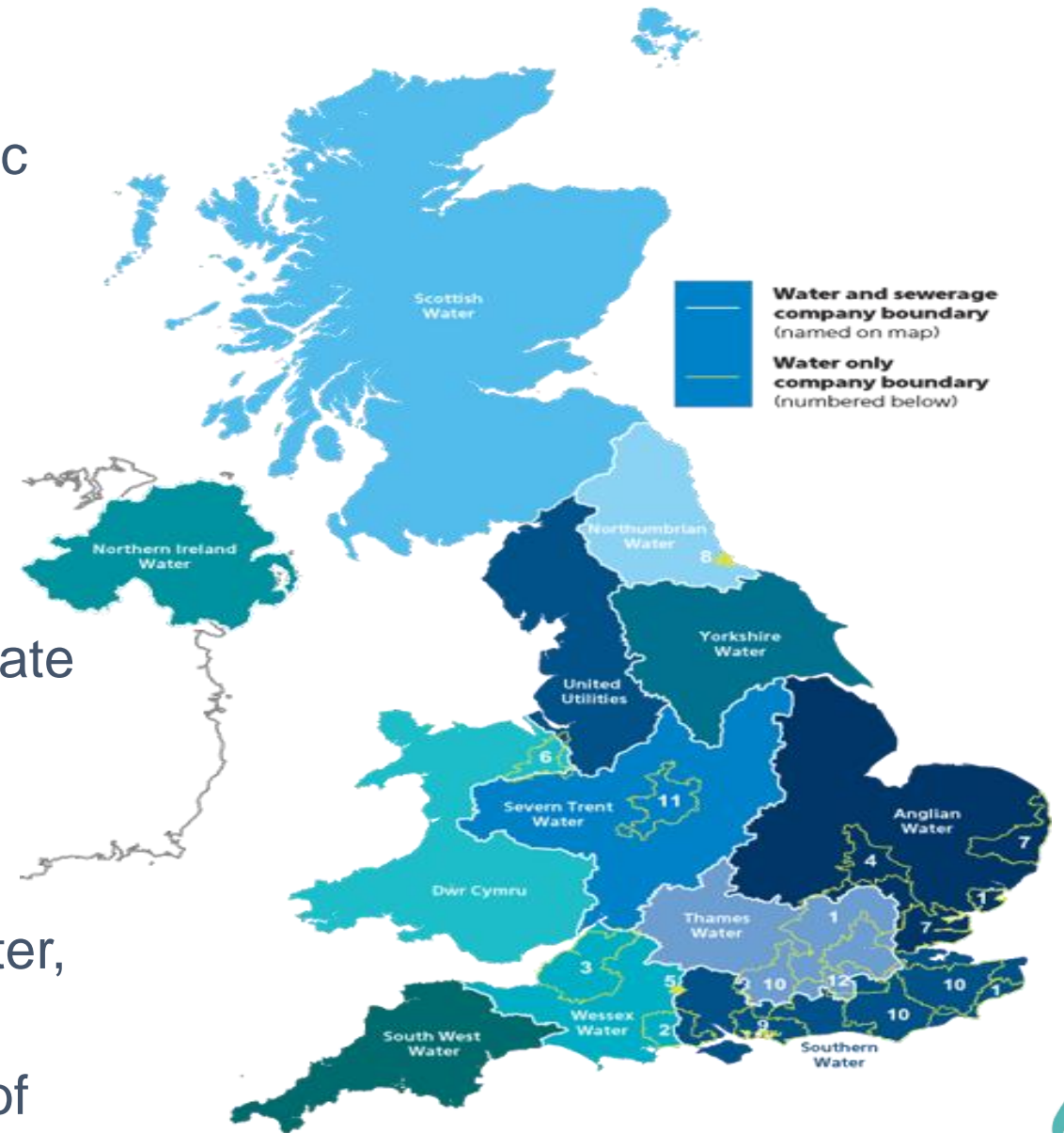


Manual of
Sewer Condition
Classification

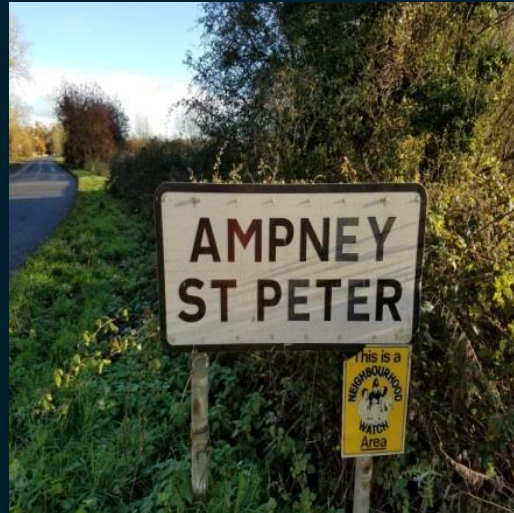
Fifth Edition

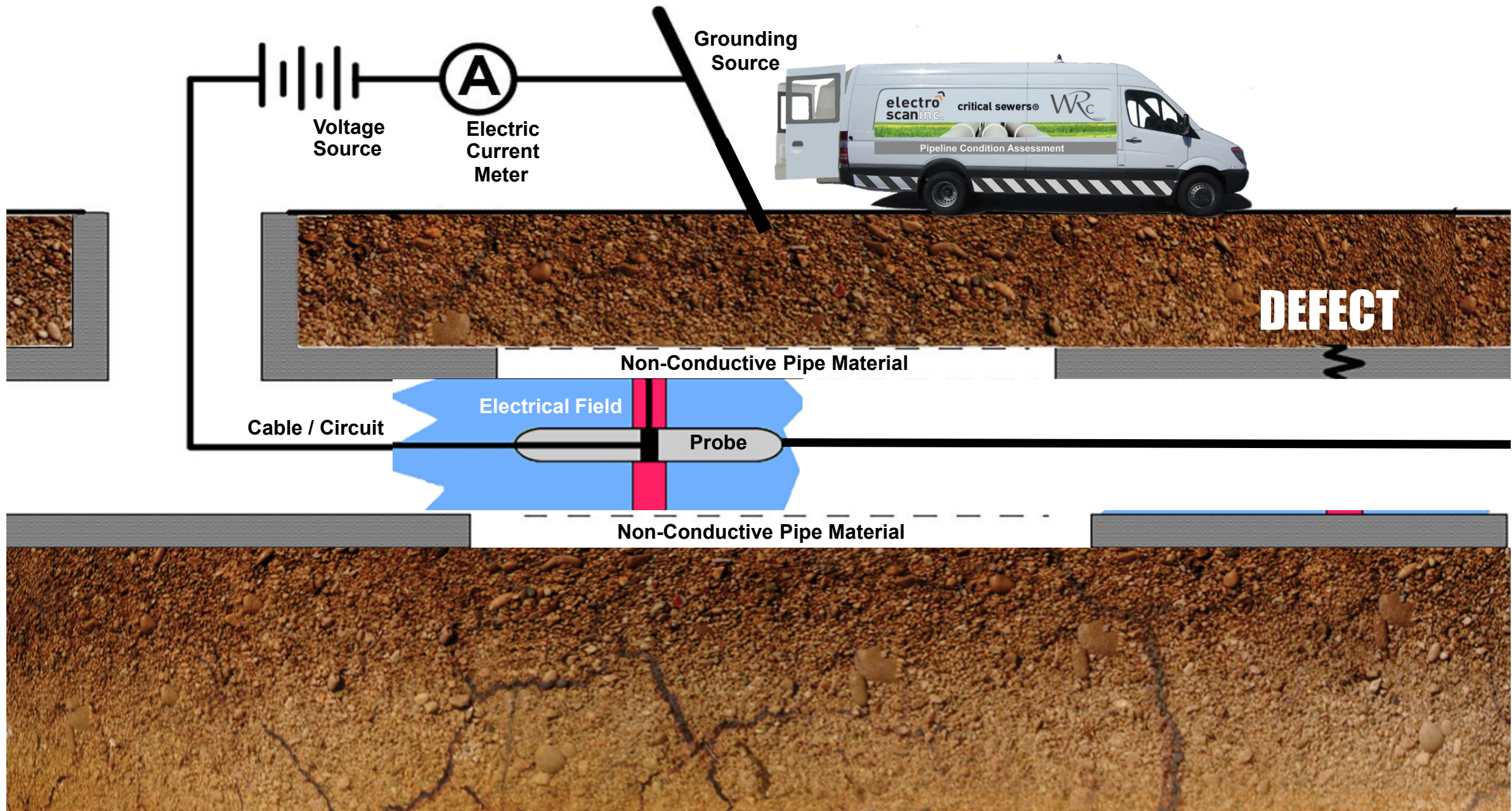
Infiltration in the UK

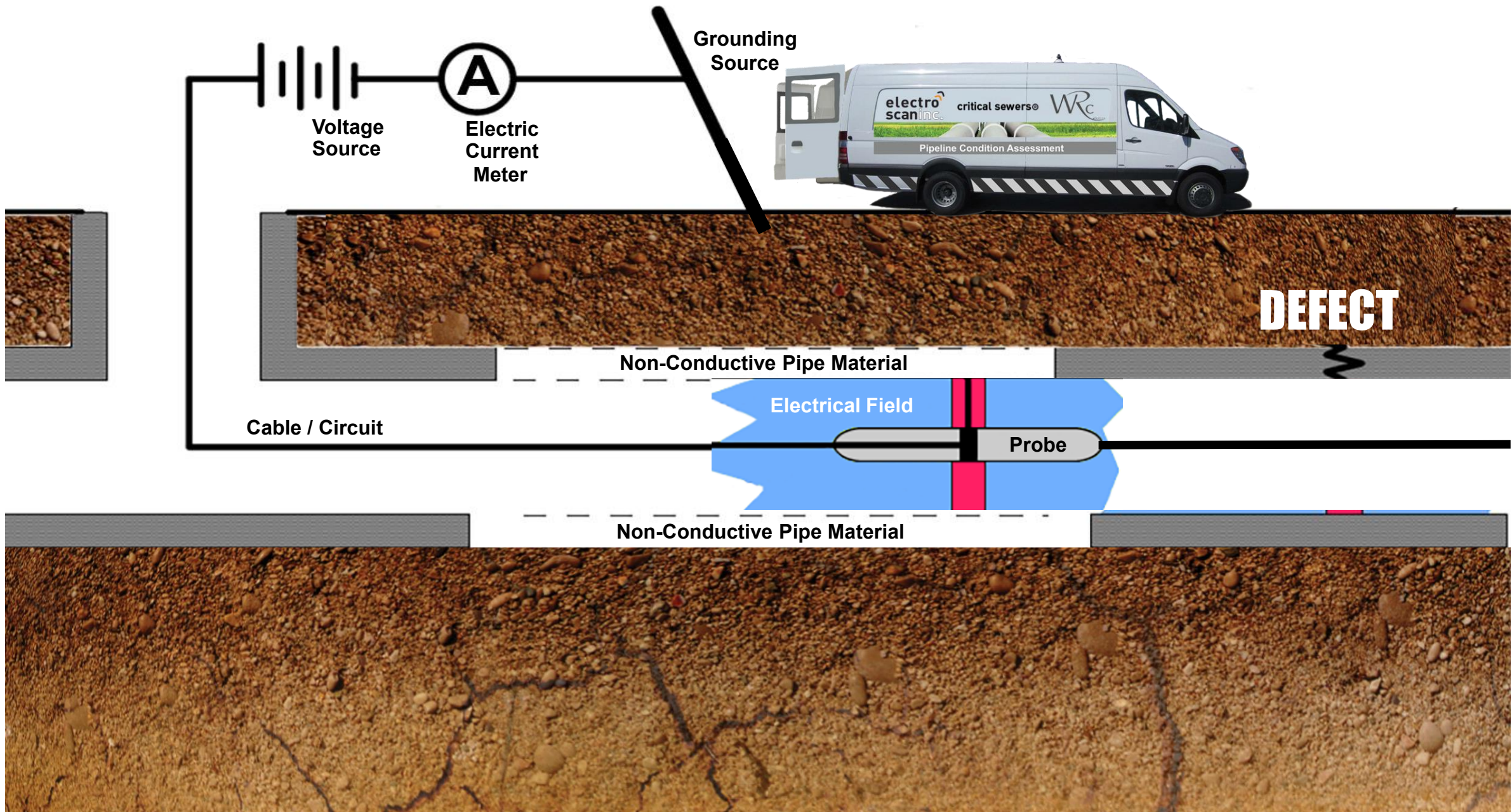
- Wet winters in 2012 and 2013 flagged to WRc the need to tackle ground water infiltration
- CCTV provides some of the answers to pinpointing infiltration
- WRc researched the market and decided Electro Scan provided the best inspection solution
- Strategic alliance announced in 2015 to operate Electro Scan exclusively in the UK
- To date we have completed 15 surveys and have scanned in excess of 40kms
- Key clients are Thames Water, Southern Water, Wessex Water and Anglian Water
- Future surveys planned in 2018 for 100kms of sewer inspection

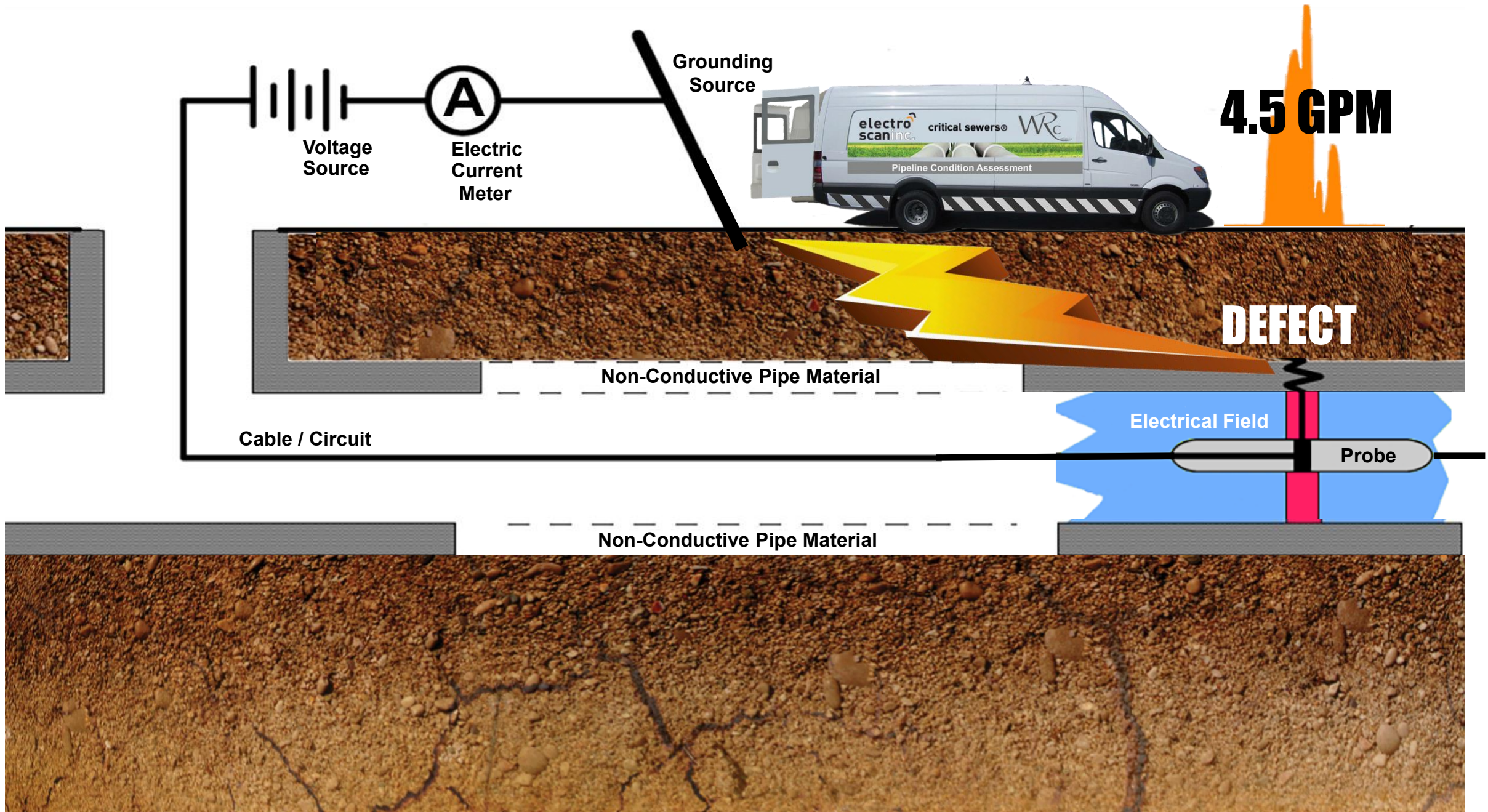


WRc | Electro Scan – Ampney St Peter



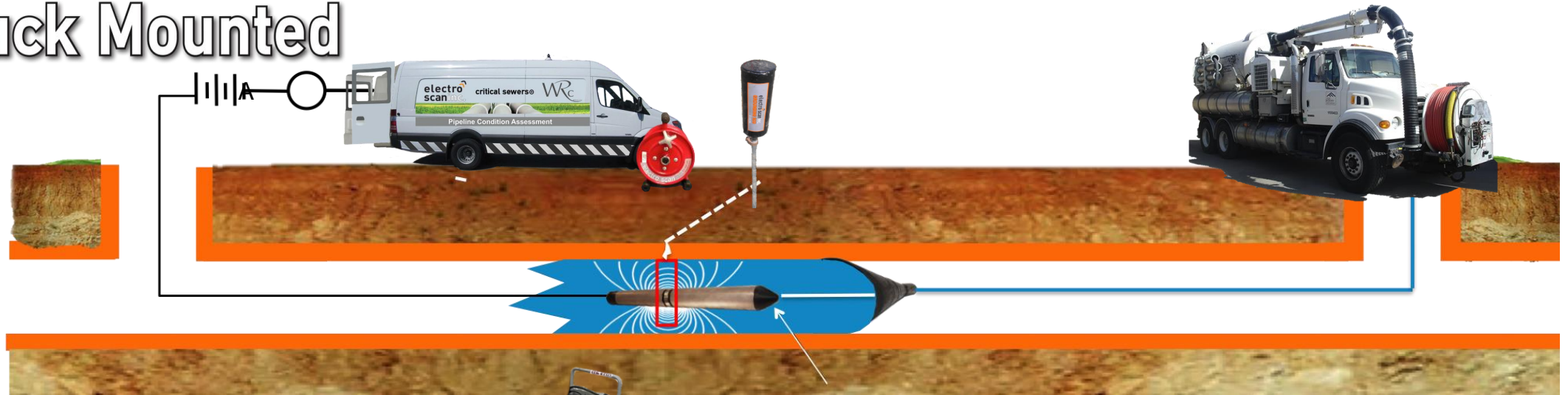




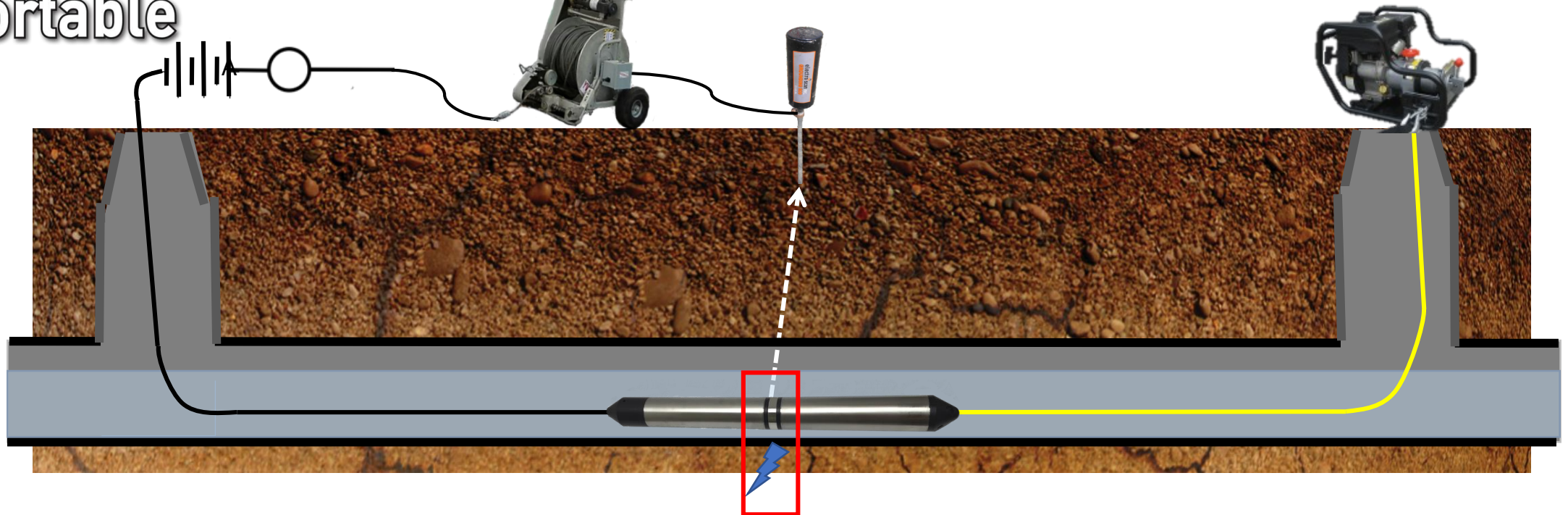


Common Field Set-Ups for Electro Scanning

A Truck Mounted



B Portable



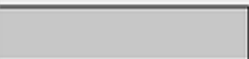




Project Highlights

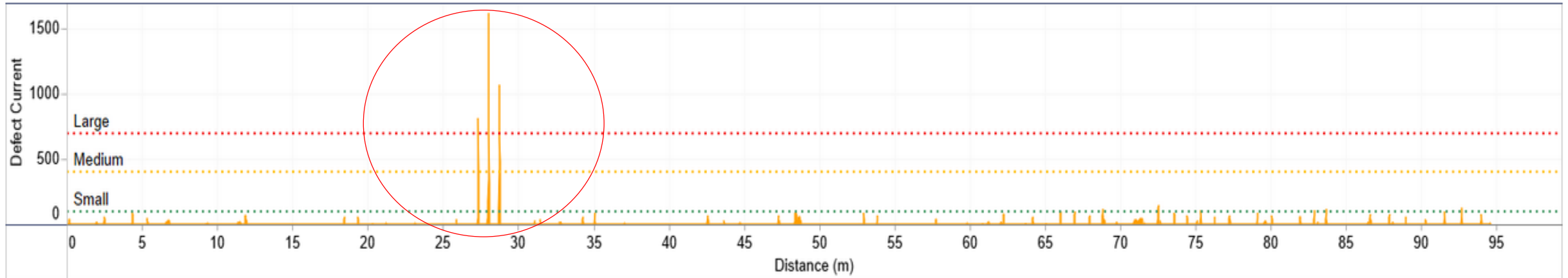
- 614 metres of survey completed
- 60 individual defects identified using Electro Scan FELL
- CCTV survey initially failed to identify any major defects
- 155,606 litres per day of inflow

Electro Scanning Inspection
Ampney St. Peter Project Results from Nov. 18, 2016

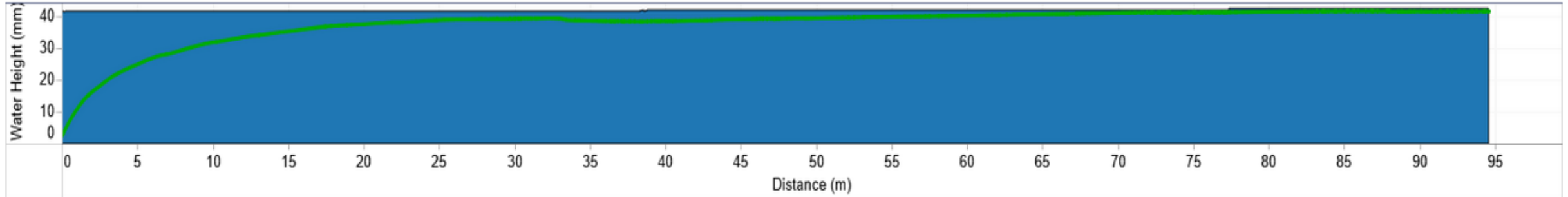
Number of Defects				Liters Per Minute					Total LPD
Small	Medium	Large	Total	Minor Defect Flow	Moderate Defect Flow	Severe Defect Flow	Total Defect Flow	% of Total Defect Flow	
57	0	3	60	0.85	0.97	0.00	1.80	100%	155,606

DEFECTS		% OF DEFECT LENGTHS		LPS SUMMARY		DIAMETER & DISTANCE		OPERATOR INFO	
S	7	Small Defects	 0.000800	Minor LPS	0.07	150		WRc Project Ampney St. Peter Job Ampney St. Peter	
M	0	Medium Defects	0.000000	Moderate LPS	0.54				
L	3	Large Defects	 0.003200	Severe LPS	0.00				
		All Defects	 0.004000	Total LPS	0.62	94			
				LPD	 53,311	0 20 40 60 80		Atmospheric Test	
				LPD IDM	 6,085	Distance (m)		Scan Start	
				Minor LPS %	11.76%			11/18/2016 7:28:24 AM	
				Moderate LPS %	88.24%			11/18/2016 7:30:35 AM	
				Severe LPS %	0.00%				

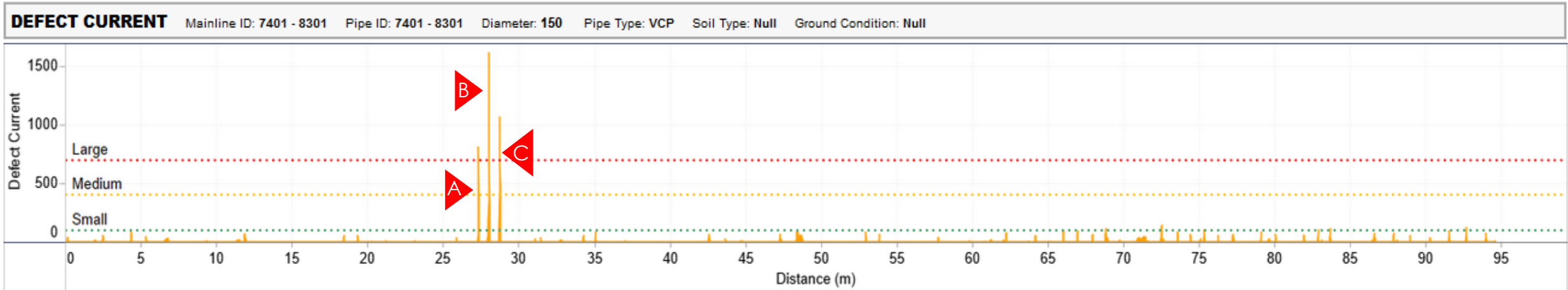
DEFECT CURRENT Mainline ID: 7401 - 8301 Pipe ID: 7401 - 8301 Diameter: 150 Pipe Type: VCP Soil Type: Null Ground Condition: Null



WATER HEIGHT AND PROBE SPEED Mainline ID: 7401 - 8301 Pipe ID: 7401 - 8301 Diameter: 150 Pipe Type: VCP Soil Type: Null Ground Condition: Null



7401 – 8301: CCTV Comparisons



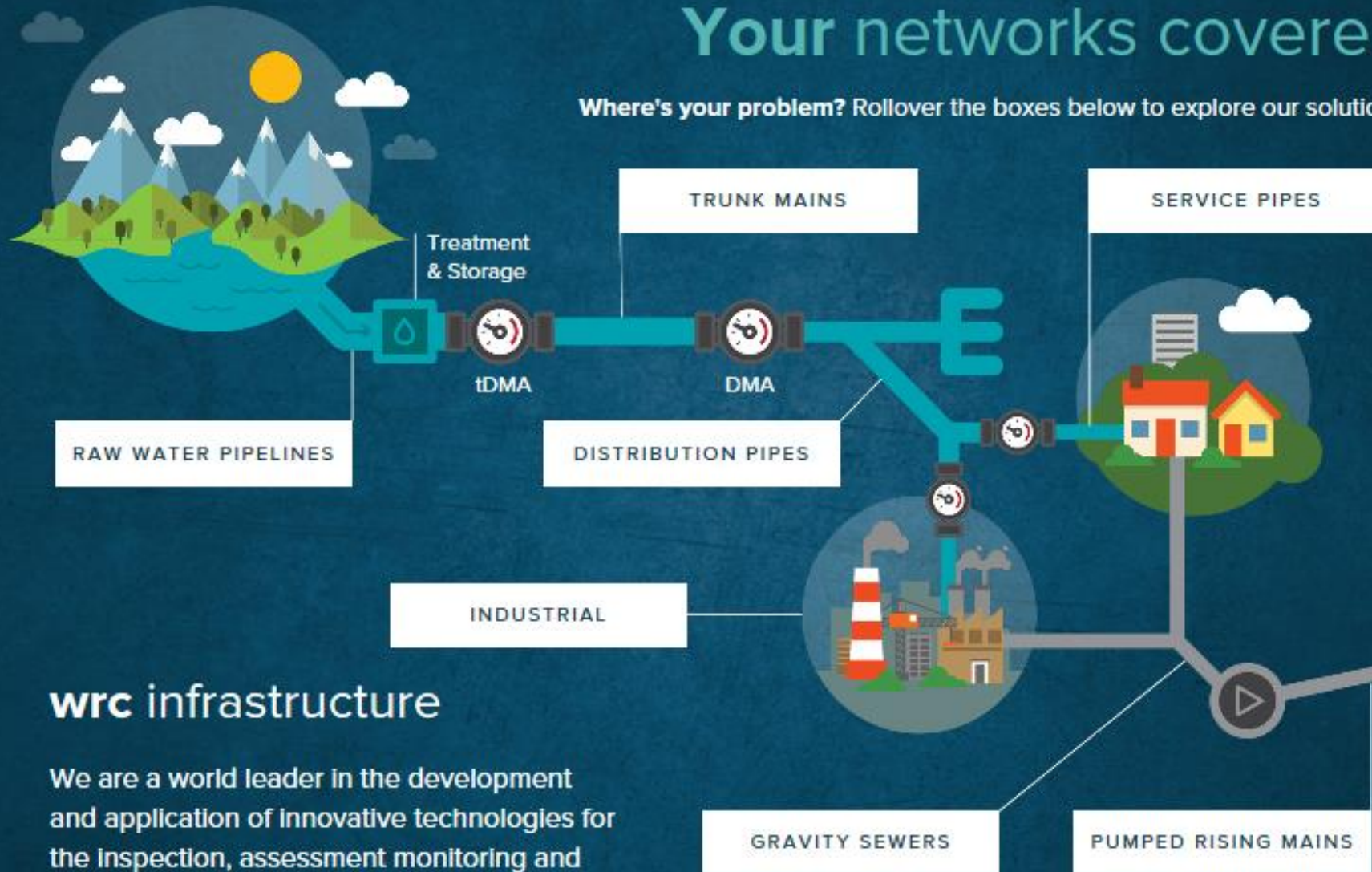
Project Summary

- Electro Scan was easy to use and has few operational issues
- Results are consistent and show repeatability
- Identifies Infiltration sources where CCTV fails
- Not dependent on weather or ground water levels
- Doesn't replace Visual Inspection but provides an addition to the engineers tool box to find & quantify leaks.



Your networks covered

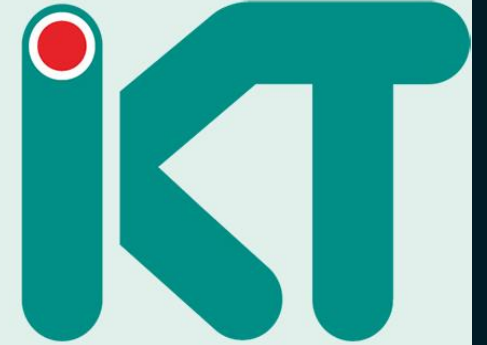
Where's your problem? Rollover the boxes below to explore our solutions.



wrc infrastructure

We are a world leader in the development and application of innovative technologies for the inspection, assessment monitoring and management of pipeline infrastructure.

WRc | Electro Scan Testing



**Institute for Underground Infrastructure
Gelsenkirchen, Germany**

Short Liner Lateral CIPP Testing

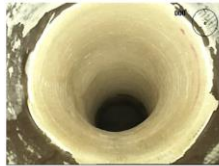


Bild 21 Dicht saniertes Schadensbild (keine Auffälligkeiten)

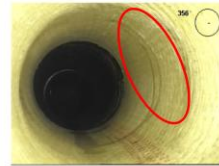


Bild 22 Feuchtigkeit ohne Infiltration

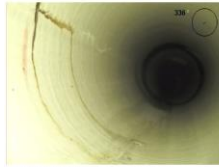


Bild 23 Verfärbung, Beispiel 1



Bild 24 Verfärbung, Beispiel 2

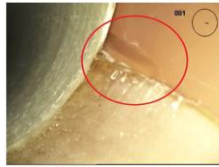


Bild 25 Fließen

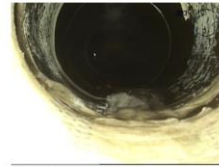


Bild 26 Wasserschwall

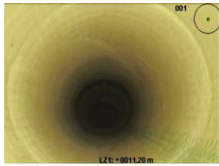


Bild 15 Dicht saniertes Schadensbild (keine Auffälligkeiten)

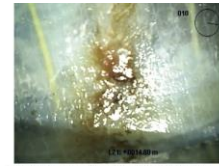


Bild 16 Feuchtigkeit und Verfärbung



Bild 17 Verfärbung



Bild 18 Tropfen



Bild 19 Fließen

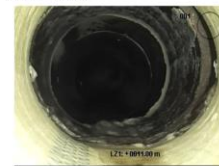
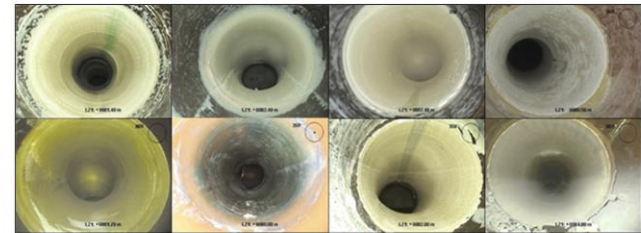


Bild 20 Wasserschwall

IKT - Institut für Unterirdische Infrastruktur,
Gelsenkirchen
www.ikt.de

IKT-Warentest „Kurzliner für Hausanschlüsse“ - Auszug aus dem Forschungsbericht -

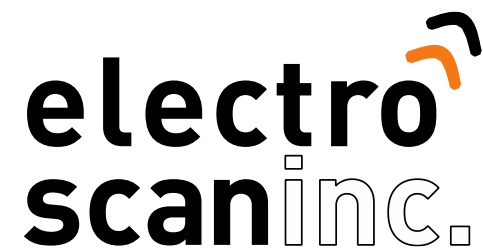


Field Photos: 19 & 20 September 2017

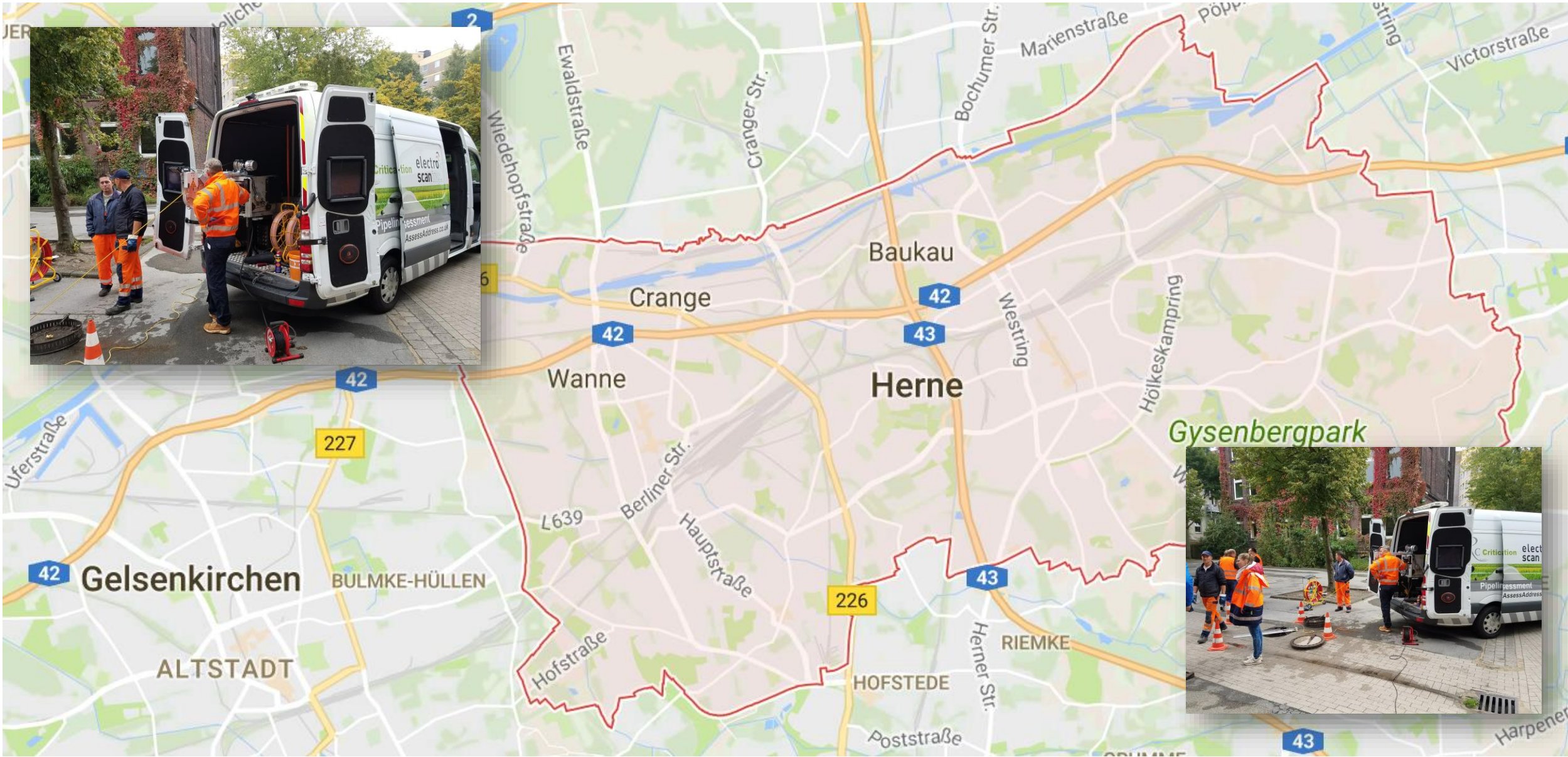




independent | trusted | innovative



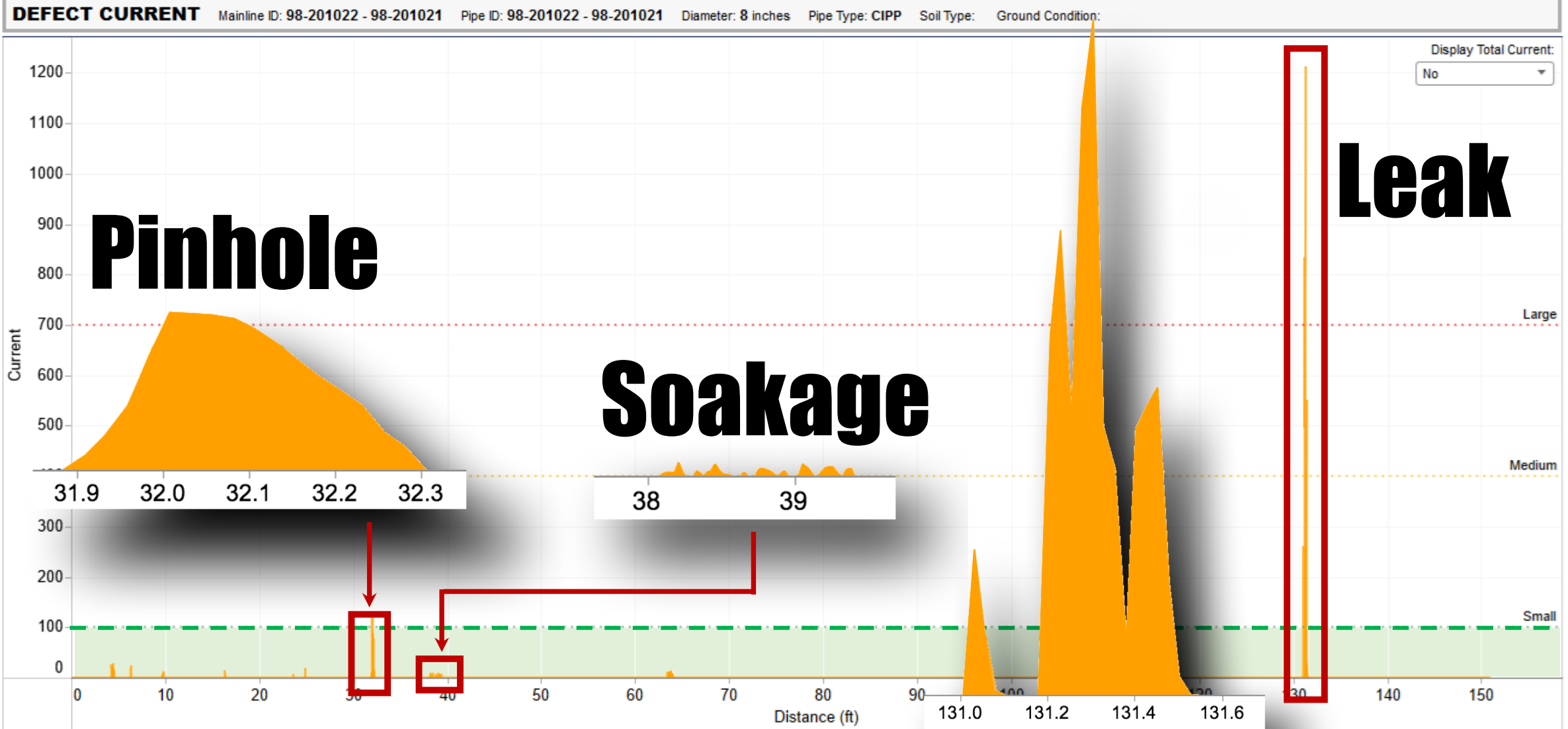
Day One – Herne, Germany – “Local Sectional CIPP”



Day Two – Gelsenkirchen, Germany – “Lab CIPP Testing”

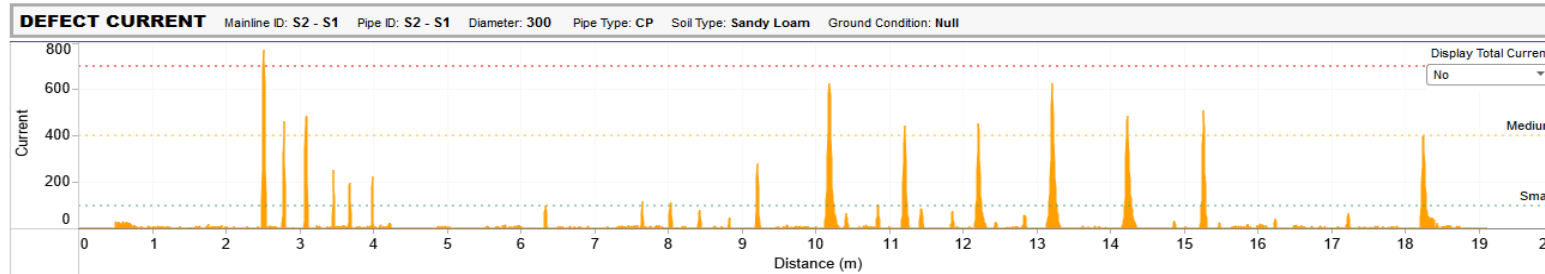


3 Kinds of Defects Found During Testing

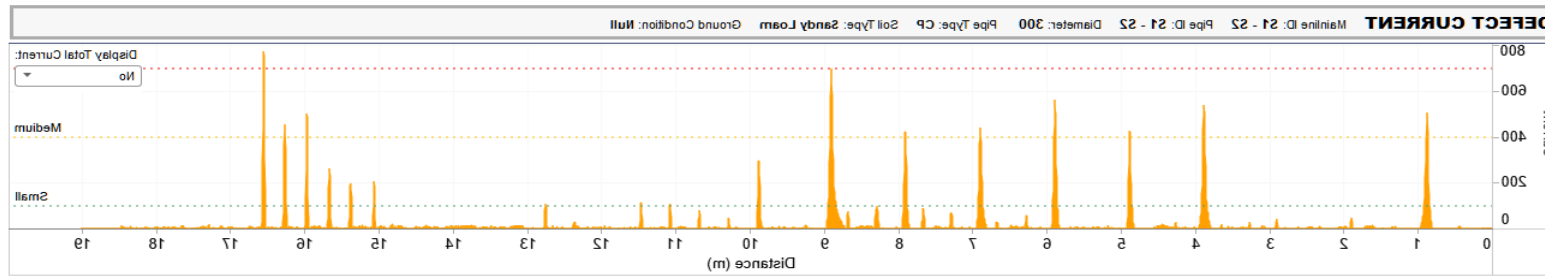


Each Survey Tested for Repeatability

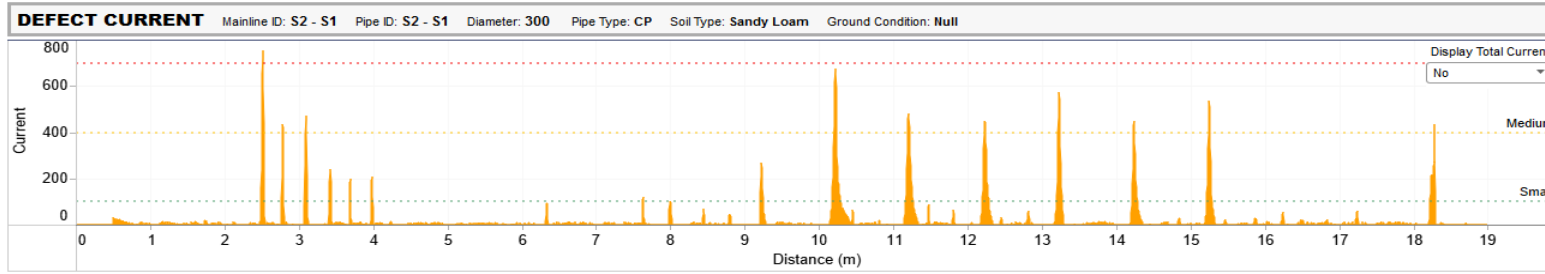
Scan 1
Upstream



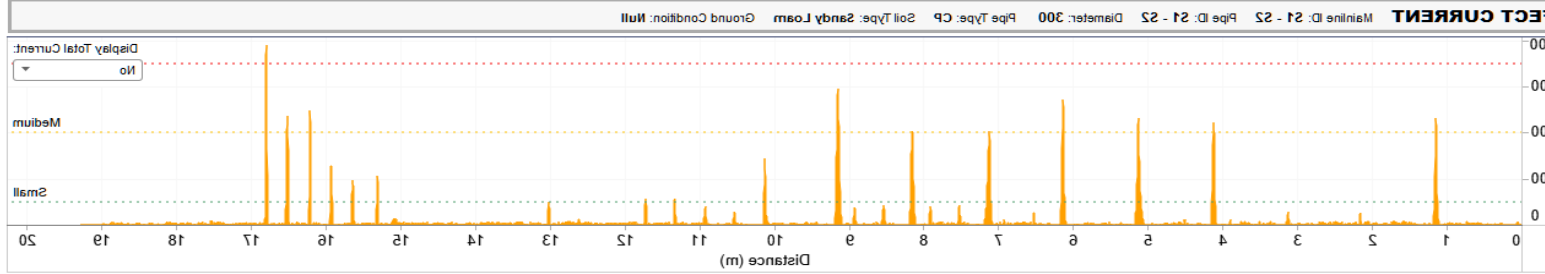
Scan 2
Downstream

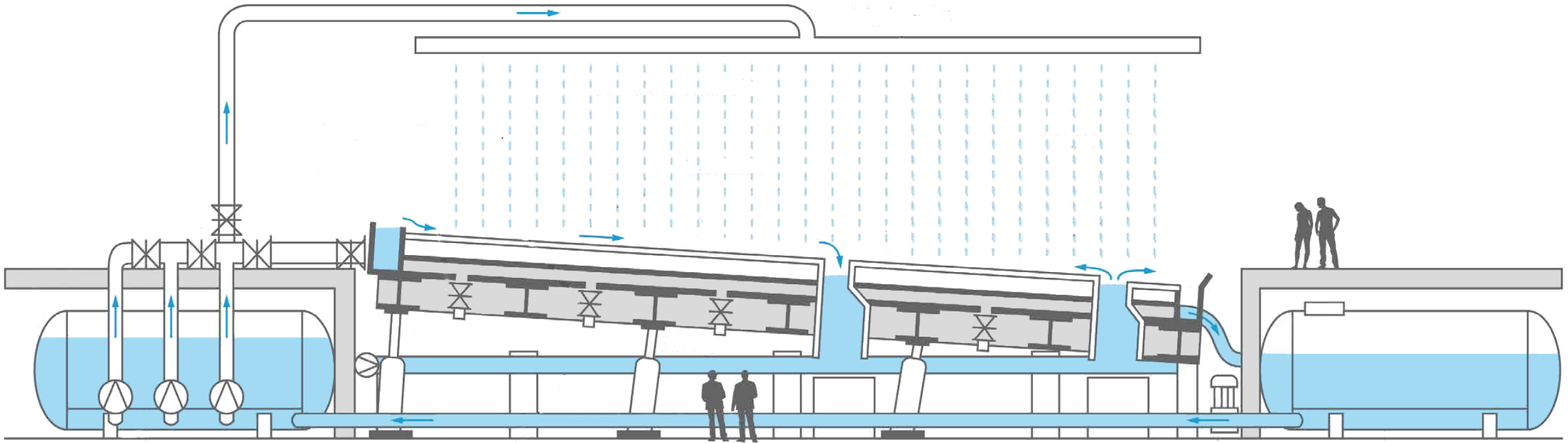


Scan 3
Upstream



Scan 4
Downstream





American Perspective – Chuck Hansen



electro[↗]
scaninc.

HANSEN
Hansen Analytics, LLC



2012

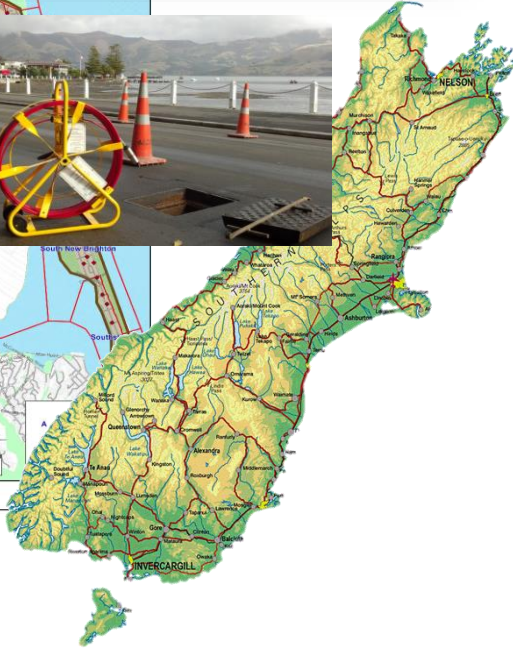
New Zealand

England

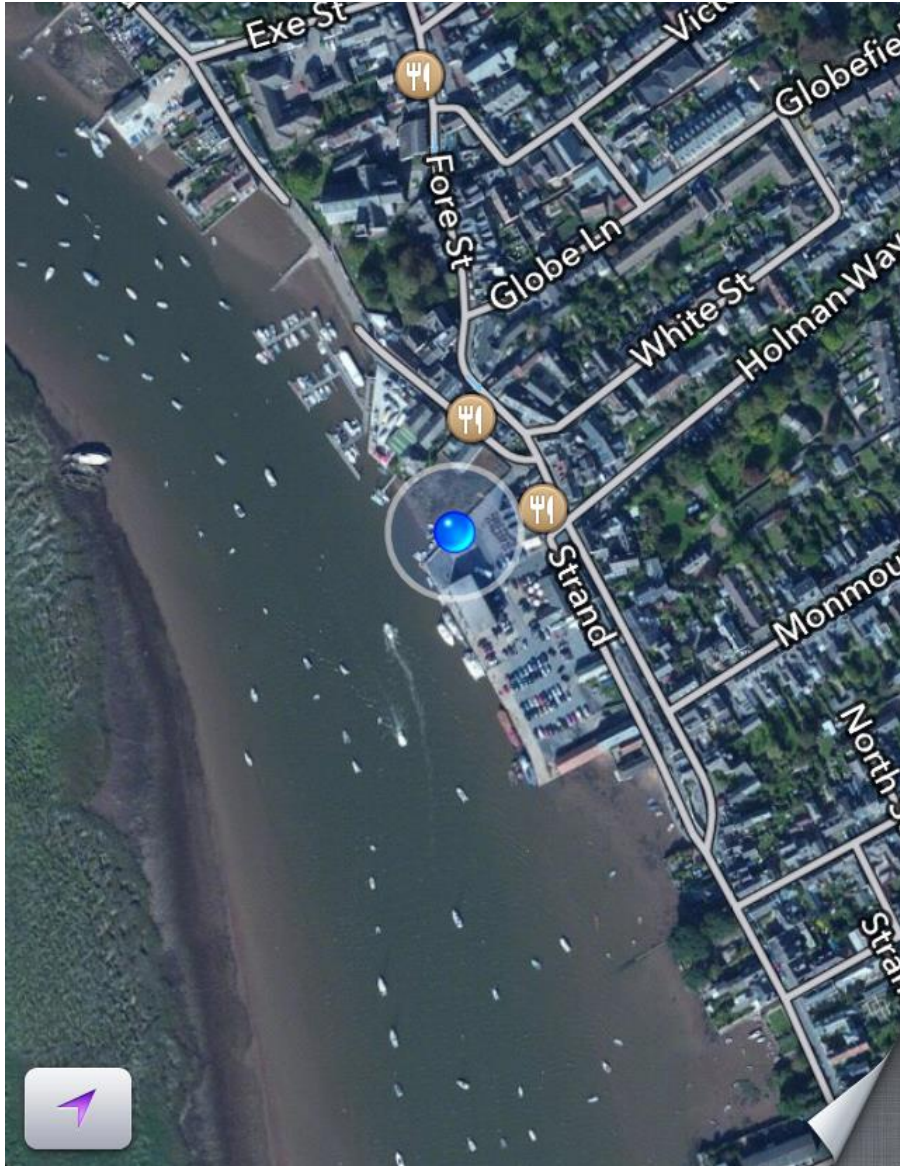
Japan



Magnitude: 6.3 M_L Date: 22 February 2011, 12:51 pm NZDT
Areas affected: New Zealand Casualties: 185 deaths; 1500-2000 injuries



Topsham Demonstration 8 Nov 2012

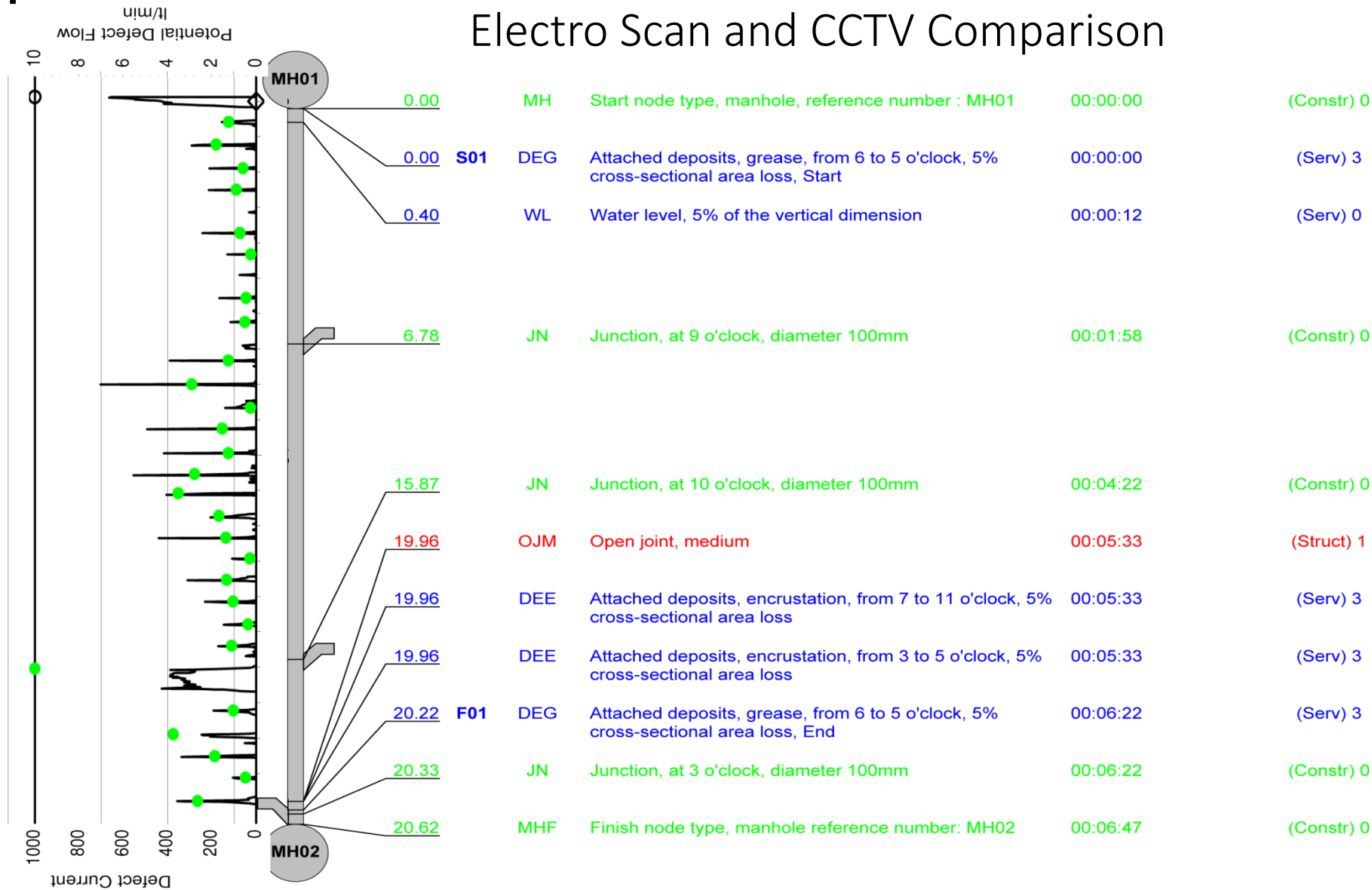


Topsham Demonstration 8 Nov 2012



Topsham Demonstration 8 Nov 2012

Electro Scan and CCTV Comparison

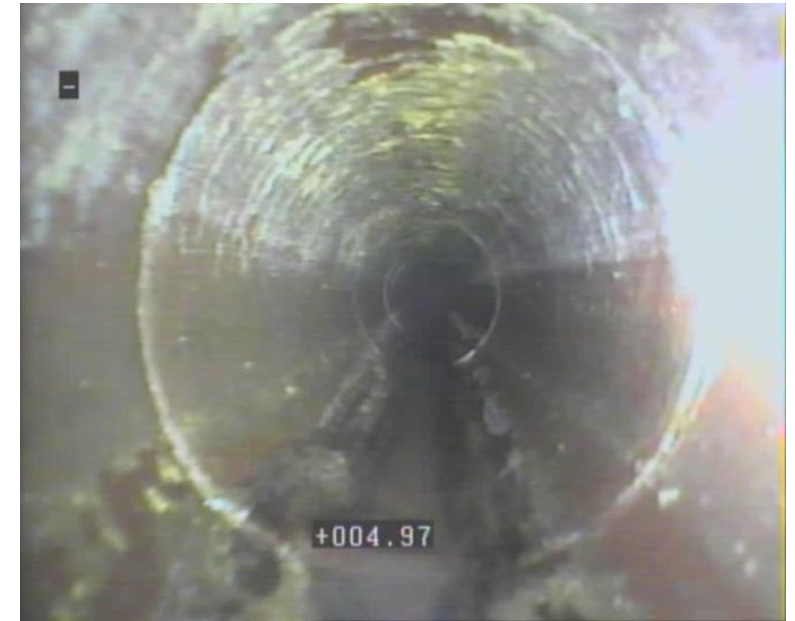
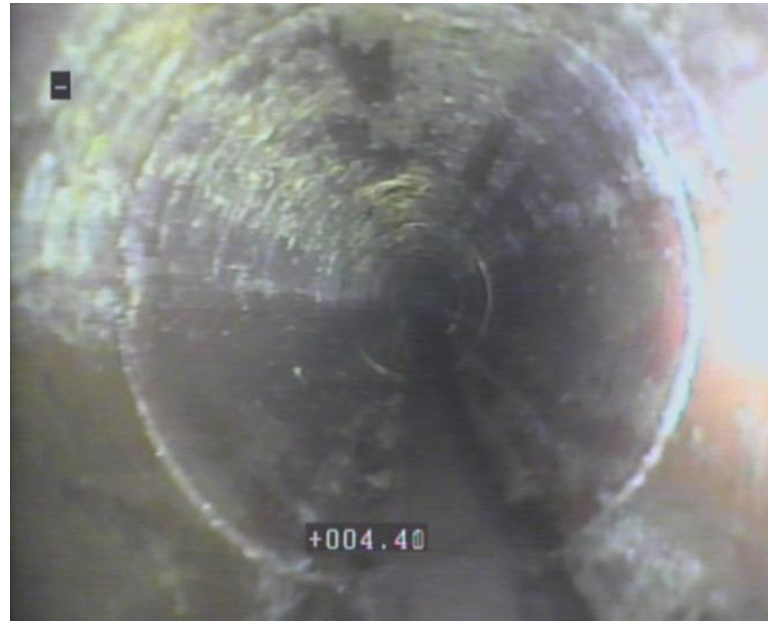


Topsham Demonstration 8 Nov 2012

Defect Identified: Joint Defect
CCTV Call Out: None

Defect Identified: Joint Defect
CCTV Call Out: None

Defect Identified: Joint Defect
CCTV Call Out: None



Defect Start (m)	Defect End (m)	Defect Length (mm)	Defect Max Current	Defect Severity
3.951	3.951	0	161	S

Defect Start (m)	Defect End (m)	Defect Length (mm)	Defect Max Current	Defect Severity
4.563	4.563	0	116	S

Defect Start (m)	Defect End (m)	Defect Length (mm)	Defect Max Current	Defect Severity
5.072	5.072	0	112	S

Withybrook, England



Electro Scan Product Trial
Presented to Severn Trent Services
Birmingham, England

'Worst Pipe' Based on CCTV Observations

OnSite		Severn Trent Water Ltd	
Project name: ASS11496 Withybrook FA		Contract number: CS2021	
Client: Severn Trent Water Ltd		Contact: Gary Kinley	
Position: Longbridge Office, Stratford Road		Date: 03/07/2013	

OnSite		Severn Trent Water Ltd	
Date: 05/06/2013		Job N°: CS2021	
Weather: No rain or snow		Operator: MH	
Video Volume No.: 90001		Flow Cst: No flow control	
Temperature: above freezing		Year laid: Z	
Section number: 4		PLR: SP4384403X	
Cleaned: No		Strat. Drain: not known	

OnSite		Severn Trent Water Ltd	
Date: 05/06/2013		Job N°: CS2021	
Weather: No rain or snow		Operator: MH	
Video Volume No.: 90001		Flow Cst: No flow control	
Temperature: above freezing		Year laid: Z	
Section number: 4		PLR: SP4384403X	
Cleaned: No		Strat. Drain: not known	

Road: OVERSTONE ROAD		Div/Dist: Drain. Area:		start MH: SP4384403	
Place: WHITHYBROOK		Standard: BS EN 13506-2-2003		end MH: SP4384401	
Location: Road		Material: BS EN 13506-2-2003		Total length: 47 m	
Purpose: Other		Shape/Size: Circular 150		Pipe length: 1.8m	
Type: Gravity drain/sewer		Material: Lining		Vitrified clay (i.e. all clayware)	
Use: Foul		Lining Type:			

OnSite		Severn Trent Water Ltd	
Date: 05/06/2013		Job N°: CS2021	
Weather: No rain or snow		Operator: MH	
Video Volume No.: 90001		Flow Cst: No flow control	
Temperature: above freezing		Year laid: Z	
Section number: 14		PLR: SP43844301X	
Cleaned: No		Strat. Drain: not known	

Road: MAIN STREET		Div/Dist: Drain. Area:		start MH: SP43844301	
Place: WHITHYBROOK		Standard: BS EN 13506-2-2003		end MH: SP43844302	
Location: Road		Material: BS EN 13506-2-2003		Total length: 42.8 m	
Purpose: Other		Shape/Size: Circular 150		Pipe length: 1m	
Type: Gravity drain/sewer		Material: Lining		Vitrified clay (i.e. all clayware)	
Use: Foul		Lining Type:			

Date: 05/06/2013		Job N°: CS2021	
Weather: No rain or snow		Operator: MH	
Video Volume No.: 90001		Flow Cst: No flow control	
Temperature: above freezing		Year laid: Z	
Section number: 14		PLR: SP43844301X	
Cleaned: No		Strat. Drain: not known	

Road: MAIN STREET		Div/Dist: Drain. Area:		start MH: SP43844301	
Place: WHITHYBROOK		Standard: BS EN 13506-2-2003		end MH: SP43844302	
Location: Road		Material: BS EN 13506-2-2003		Total length: 42.8 m	
Purpose: Other		Shape/Size: Circular 150		Pipe length: 1m	
Type: Gravity drain/sewer		Material: Lining		Vitrified clay (i.e. all clayware)	
Use: Foul		Lining Type:			

Date: 05/06/2013		Job N°: CS2021	
Weather: No rain or snow		Operator: MH	
Video Volume No.: 90001		Flow Cst: No flow control	
Temperature: above freezing		Year laid: Z	
Section number: 14		PLR: SP43844301X	
Cleaned: No		Strat. Drain: not known	

Road: MAIN STREET		Div/Dist: Drain. Area:		start MH: SP43844301	
Place: WHITHYBROOK		Standard: BS EN 13506-2-2003		end MH: SP43844302	
Location: Road		Material: BS EN 13506-2-2003		Total length: 42.8 m	
Purpose: Other		Shape/Size: Circular 150		Pipe length: 1m	
Type: Gravity drain/sewer		Material: Lining		Vitrified clay (i.e. all clayware)	
Use: Foul		Lining Type:			

Date: 05/06/2013		Job N°: CS2021	
Weather: No rain or snow		Operator: MH	
Video Volume No.: 90001		Flow Cst: No flow control	
Temperature: above freezing		Year laid: Z	
Section number: 14		PLR: SP43844301X	
Cleaned: No		Strat. Drain: not known	

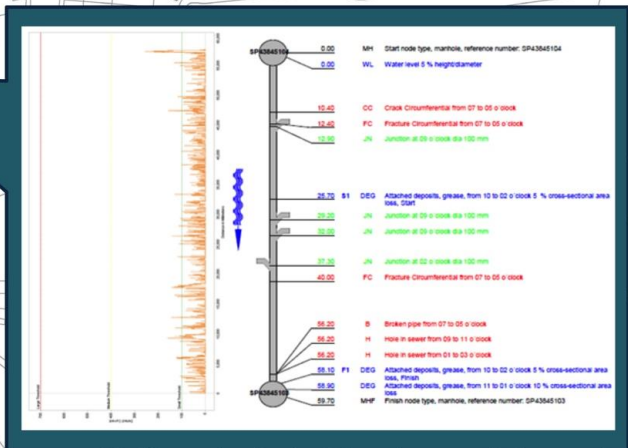
Worst Pipe Based on CCTV Observations			electroscaninc.				CCTV													
UPS	DOWN	Length	# of Defects			Estimated Maximum Flow				B	CC	FC	H	WL	DEG	TOTAL				
SP43845104	SP43845103	59.7	Small	Medium	Large	Minor	Moderate	Severe	Total Est. Peak LPS	Broken Pipe	Crack Circumferential	Fracture Circumferential	Hole in Pipe	Water Level	Attached Deposits, Grease	TOTAL				
			0	0	0	1.16	0.58	0.00	1.73	1	1	2	2	1	3	4	10			

DO NOT SCALE
USE WRITTEN DIMENSIONS ONLY

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HEALTH & SAFETY
SIGNIFICANT RESIDUAL RISKS

MH 5104 to MH 5103



electroscaninc.

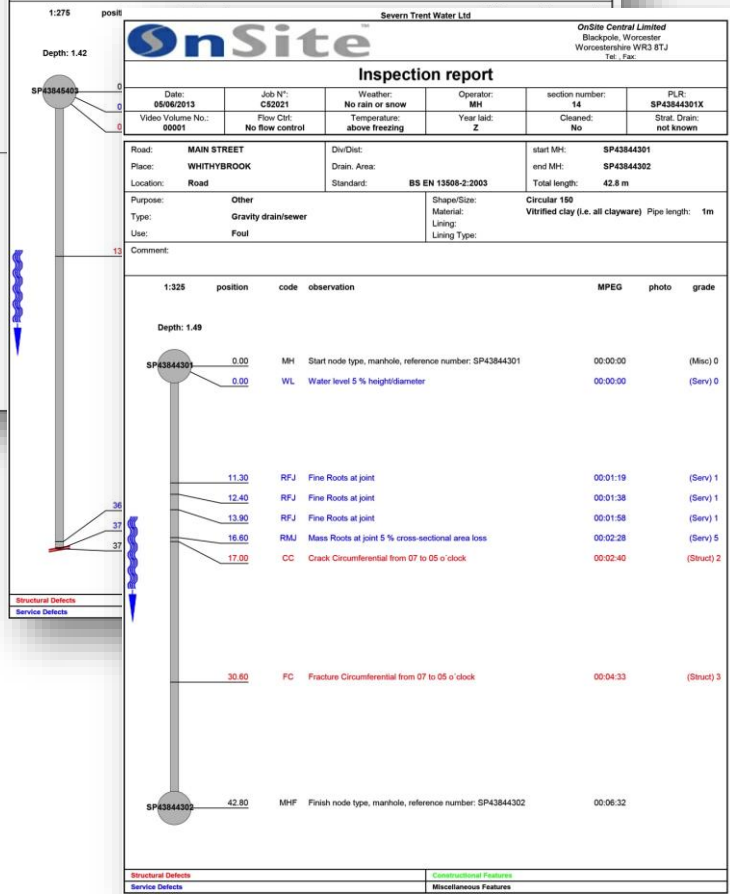
SEVERN TREN T WATER

THIS DRAWING IS THE PROPERTY OF SEVERN TREN T WATER UK AND MUST NOT BE COPIED OR REPRODUCED WITHOUT THEIR WRITTEN PERMISSION.

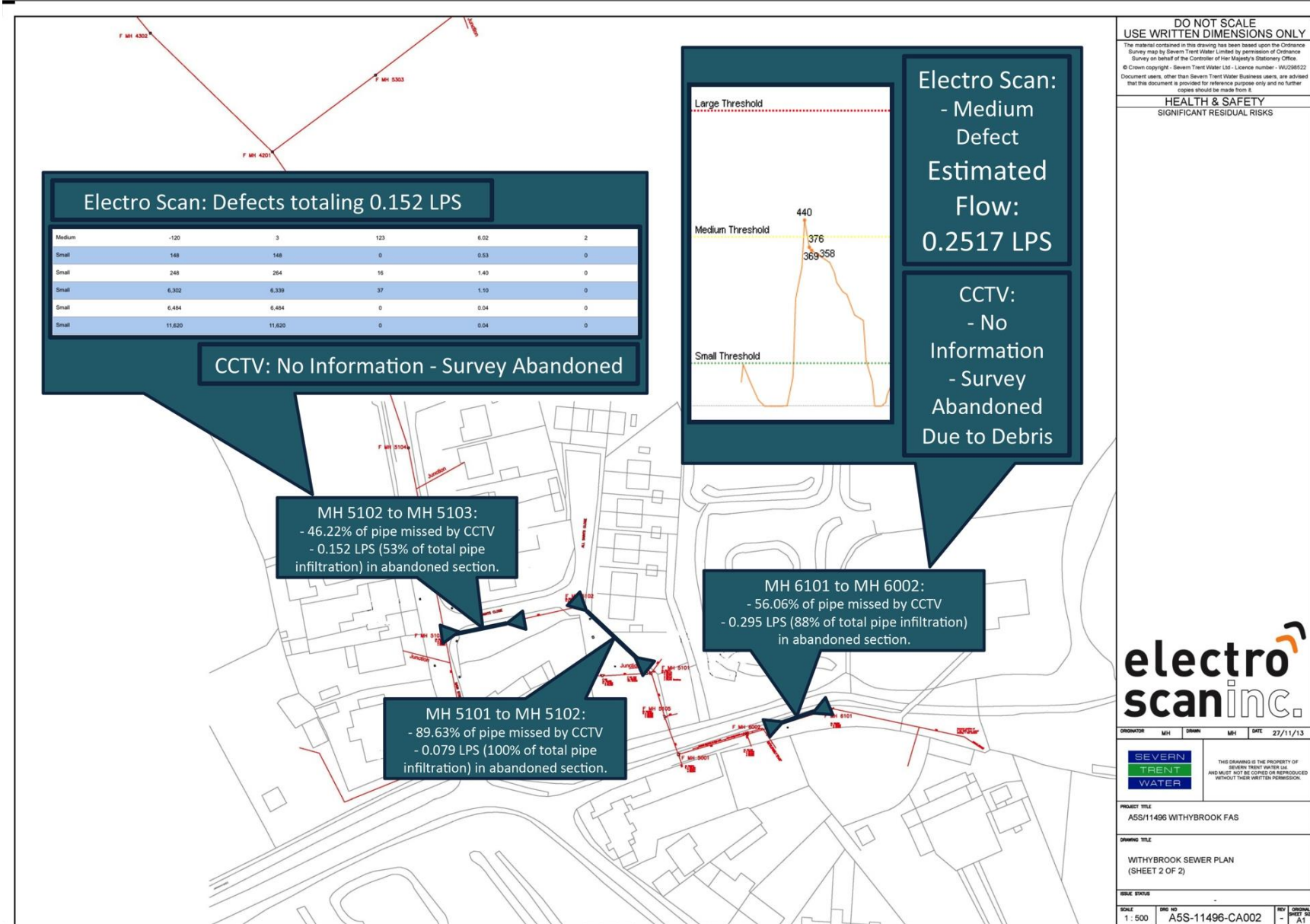
PROJECT FILE
ASS11496 WITHYBROOK FAS

DRAWING FILE
WITHYBROOK SEWER PLAN (SHEET 2 OF 2)

DATE STATUS
SCALE 1:500
Dwg No ASS-11496-CA002
REV 1
DATE 27/11/13
BY
CHKD
APPD



'Defect Flows' Missed by Prior CCTV 'Abandoned Surveys'



Innovation Bulletin



18th February 2014
Ref: ABC 0000
(for completion by Standards Team)



Electro Scan

The Next Generation in Sewer Leak Detection | Finding Infiltration Missed by CCTV

Brief description

Electro Scan is a revolutionary technology that locates defects having the potential for causing infiltration into sewers and other pipes. Not dependant upon any visual identification of infiltration at the time of the survey, the solution provides an estimated liters per second (l/s) for each defect. Most sewer pipe materials such as clay, plastic, concrete, reinforced concrete, resin linings, and brick are poor conductors of electrical current. As a result, if a defect exists in the wall of a pipe, then the leakage of electrical current will indicate the source of a potential water leak, whether or not water infiltration or exfiltration actually occurs at the time of the Electro Scan.

Electro Scan has been in the UK for just over a year, and has been adopted by two other UK water companies, after multiple catchment studies. Recently, Severn Trent Services completed two successful trial projects.

Benefits

The Electro Scan technology is able to:

- Automatically locates sources of infiltration, whether visible or not, in pipes 75mm to 600mm
- Measure and quantify each defect found (estimated LPS of infiltration), no matter the weather conditions
- Provide repeatable, objective data
- Performed without specialized certification
- Help prioritize rehabilitation programs
- Certify relined pipes and repairs as "leak-free"
- Evaluate surcharged pipes (including siphons) without the need to bypass or empty
- Maintain an almost-zero survey abandonment rate
- Perform scans in pipes filled with fats, oils, and grease (FOG)
- Immediately processes data and presents it in a cloud-based application

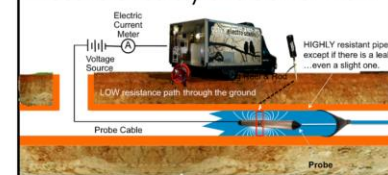
With treatment works processing from 10-40% of water that should drain into rivers & streams, contributes to the reduction of our carbon footprint by reducing pump runtimes. CCTV Truck add-on for large mains or push rod versions available.



Details

Electro-scanning is carried out by applying an electrical potential (voltage) between an electrode (probe) in an electrically nonconductive pipe and a grounding stake on the surface. The water in the pipe is at a level that ensures that the pipe is full at the probe location, during the survey. The probe is pulled through the pipe at a speed of 10 m/minute and the variation of electric current flowing between the probe and the fixed electrode on the surface is measured. When the probe is close to a pipe defect the electric current increases because the defect decreases the electrical resistance of the pipe wall. All data is automatically collected and sent to a web-based cloud platform for instant processing and display.

Electric Circuitry of a Sewer Main



For further
Information contact:
sean@anthire.com
or
info@electroscan.com



Monterey, California

July 2015



17 Mile Drive
→
Pebble Beach

	Scans	Distance	S	M	L	GPM	GPD	GPD/IDM
Total:	3	1,032	40	5	5	40.84	58,810	123,261

Date	Mainline (From..)	Pipe Type	Diameter	S	M	L	GPM	GPD	GPD/IDM	
7/8/2015	G12-015 to G12-007	VCP	1	200.1	10	2	2	11.80	16,992	74,732



G12-015 to G12-007



DEFECTS	% OF DEFECT LENGTHS	GPM SUMMARY	DIAMETER & DISTANCE	OPERATOR INFO
S 10	Small Defects 0.003100	Minor GPM 12.138	6	Tech Electrician
M 2	Medium Defects 0.001900	Moderate GPM 3.800	200.00 ft	Project
L 2	Large Defects 0.001900	Severe GPM 5.870		Genie
	All Defects 0.006900	Total GPM 11.808		Joe
		CPIG 16.992		Demo
		CPIG % 14.732		
		Minor GPM % 18.93%		Atmospheric Test
		Moderate GPM % 32.24%		Scan Start
		Severe GPM % 48.75%		

DEFECT CURRENT	Metric: MH1 - MH2	Diameter: 6 inches	Pipe Type:	Soil Type:	Ground Condition:

Total Defect Flow: 11.8 GPM

July 8, 2015

	Scans	Distance	S	M	L	GPM	GPD	GPD/IDM
Total:	3	1,032	40	5	5	40.84	58,810	123,261

Date	Mainline (From..)	Pipe Type	Diameter	Distance (ft)	Small	Medium	Large	GPM	GPD	GPD/IDM
7/8/2015	G12-015 to G12-007	VCP	1	200.1	10	2	2	11.80	16,992	74,732
	D08-049 to D08-020	CIPP	2	331.4	12	2	2	17.93	25,819	27,428
	D08-019 to D08-020	CIPP	3	500.4	18	1	1	11.11	15,998	21,101



G12-015 to G12-007



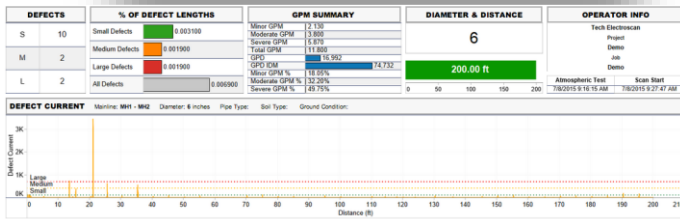
D08-049 to D08-020



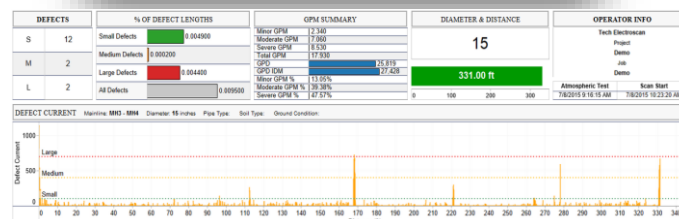
D08-019 to D08-020



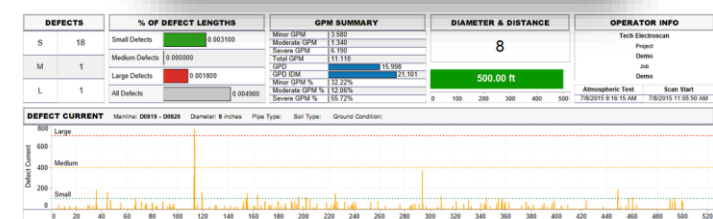
Dale Hartley
WRc



Total Defect Flow: 11.8 GPM



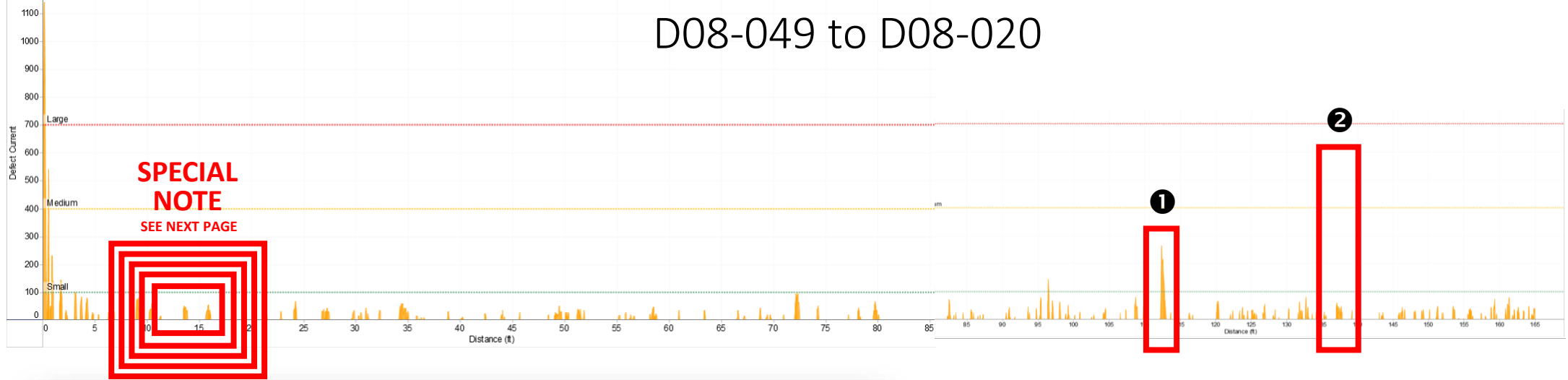
Total Defect Flow: 17.93 GPM



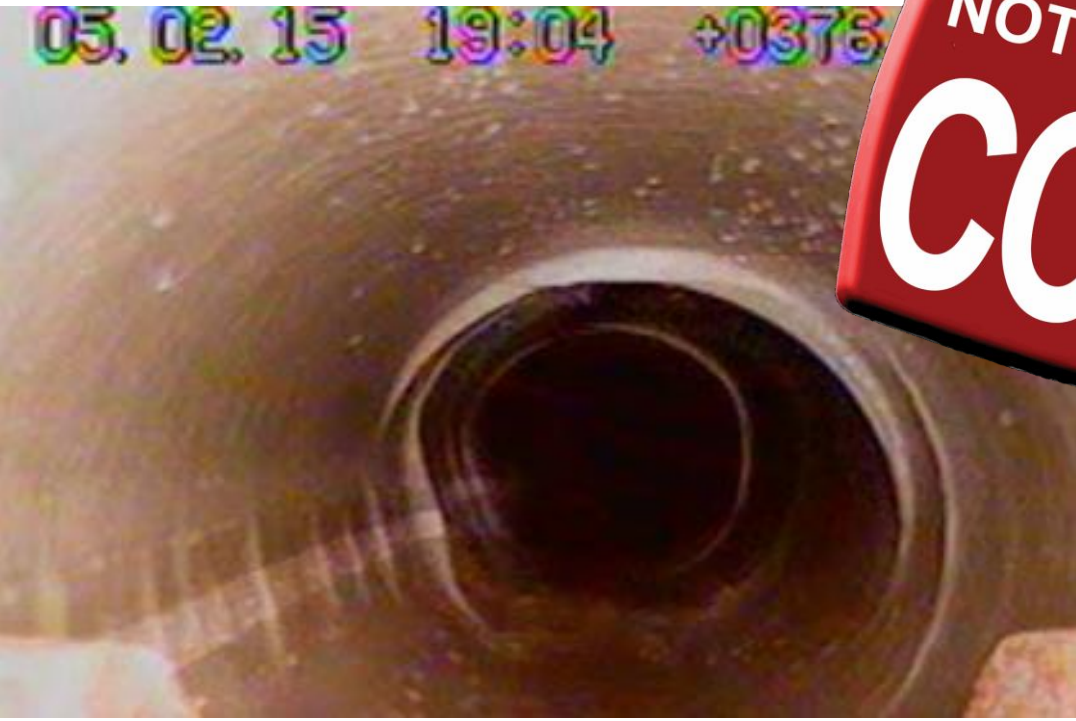
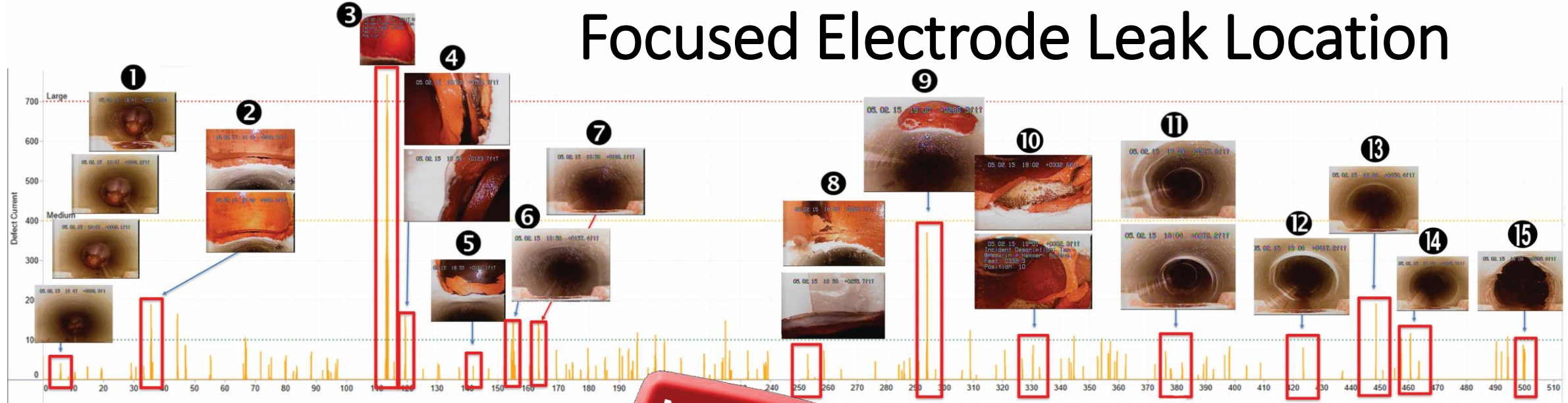
Total Defect Flow: 11.11 GPM

July 8, 2015

D08-049 to D08-020



Focused Electrode Leak Location



**NOT SEEN ON
CCTV**

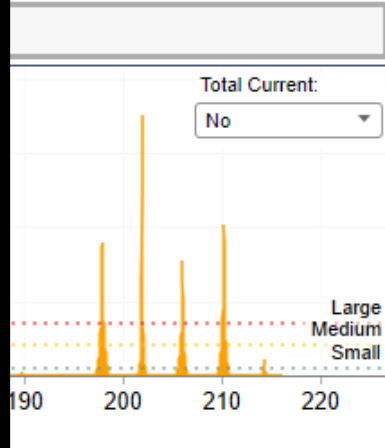
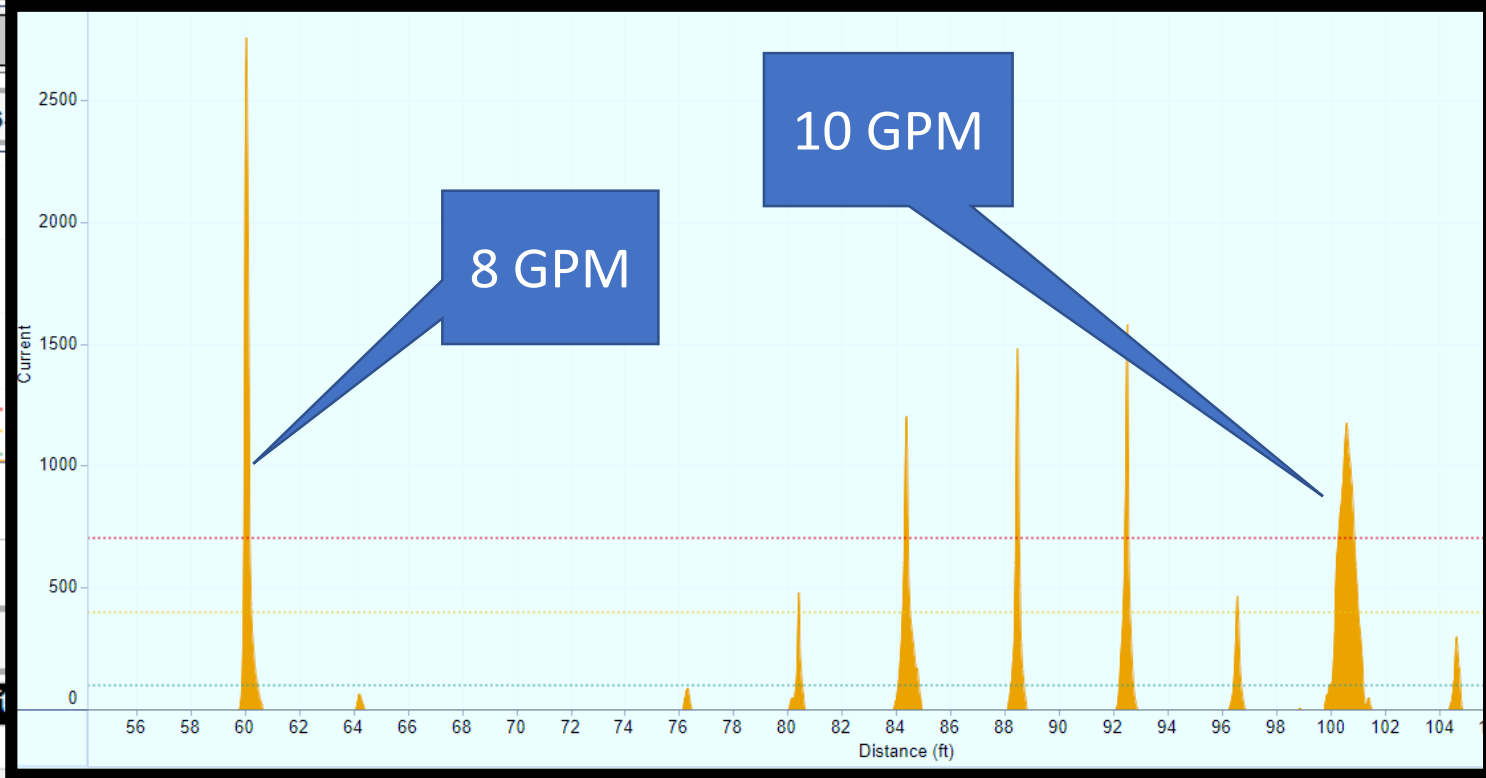
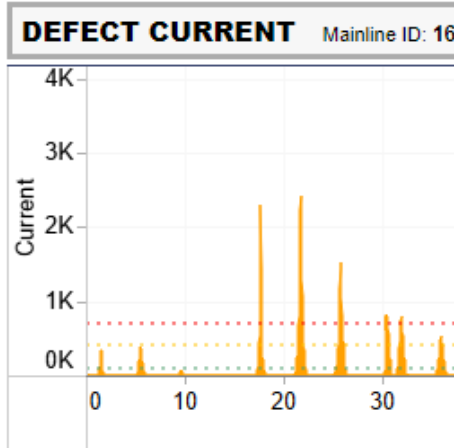


Total # of Defects

% of Pipe Defective by Length

Estimated Leakage Rate

DEFECTS		% OF DEFECT LENGTHS		GPM SUMMARY		DIAMETER & DISTANCE		OPERATOR INFO	
Small	12		0.0135	Minor	5.000	8	216.00 ft	Tech Electroscan	
Medium	6		0.0104	Moderate	26.800			Project	
Large	28		0.1023	Severe	188.650	Demo		Job	
All Defects	46			Total GPM	220.450	Demo		Spheric Test	
				GPD	317,448			Scan Start	
				GPD IDM	969,697			07/25/2017 9:13:52 AM	
				Minor %	1.90%			7/25/2017 12:03:06 PM	

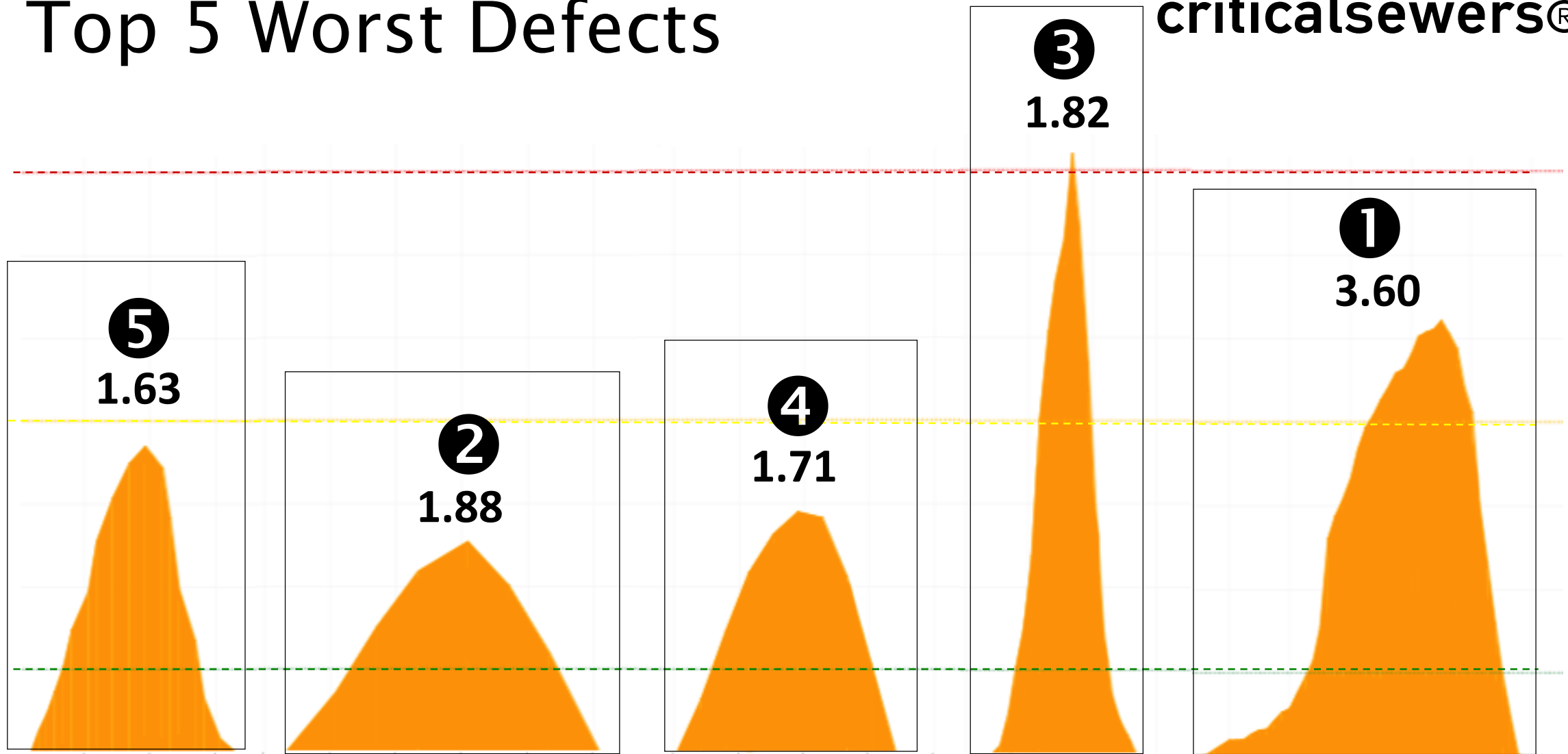


DEFECT BY LOCATION

Defect Grade	Defect Start (ft)
S	0.05
S	1.53
S	5.51
L	17.70
I	21.75

Defect Grade	Defect Start (ft)	Defect End (ft)	Length (ft)	Defect %	GPM	GPD/DM
S	0.05	1.80	1.75	0.28%	1,512	704
S	1.53	6.01	4.48	0.48%	2,779	4,619
S	5.51	18.35	12.84	0.88%	8,971	8,490
L	17.70	22.76	5.06	2.83%	14,100	27,404
I	21.75	100.00	78.25	1.51%	14,100	13,087

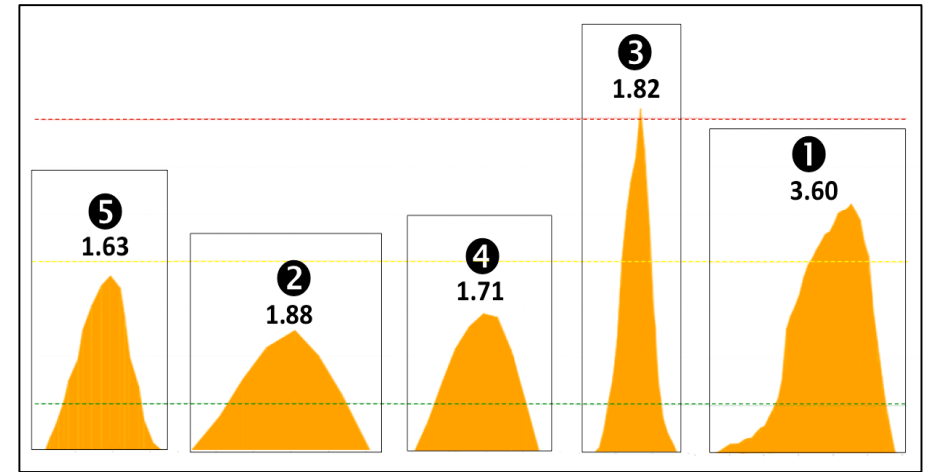
Top 5 Worst Defects



Top 5 Defects = 3.60 + 1.88 + 1.82 + 1.71 + 1.63 = **10.64 GPM**

Defect Start, End, and Length

- No Visual Interpretation
- No Third Party Data Analysis
- GPM, GPD, GPD/IDM



	Defect Start (ft)	Defect End (ft)	Length of Defects (ft)	GPM	% of GPM	GPD	GPD/IDM
Total:				24,870	99.96%	35,813	56,480

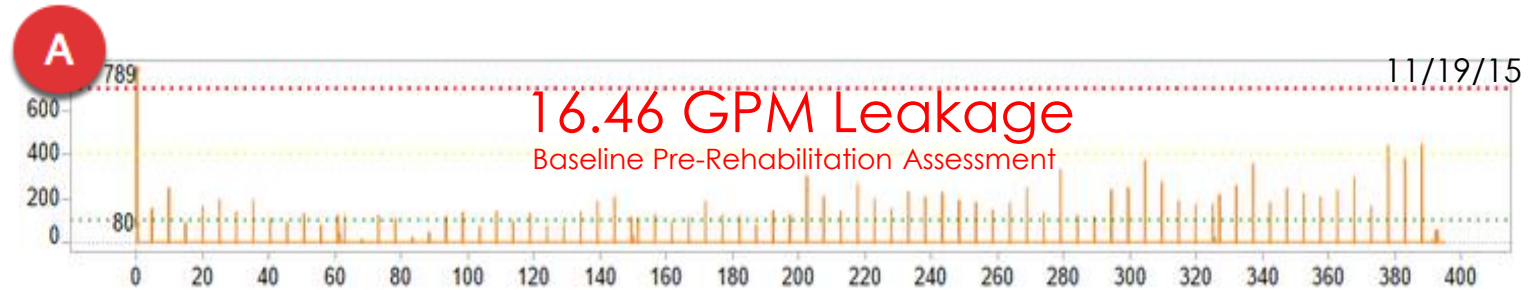
DEFECT BY LOCATION Mainline ID: 20BC-15 - 20BC-8 Pipe ID: 20BC-15 - 20BC-8 Diameter: 8 inches Pipe Type: Not Known Soil Type: Ground Condition:

Defect Grade	Defect Start (ft)	Defect End (ft)	Length of Defects (ft)	GPM	% of GPM	GPD	GPD/IDM
M	342.10	342.73	0.62	3.60	0.14	5,184	8,176
S	13.22	13.74	0.52	1.88	0.08	2,707	4,270
L	207.34	207.61	0.28	1.82	0.07	2,621	4,133
S	22.78	23.23	0.45	1.71	0.07	2,462	3,883
S	8.59	8.99	0.40	1.63	0.07	2,347	3,702
S	107.39	107.87	0.48	1.09	0.04	1,570	2,475
S	98.33	98.76	0.43	1.07	0.04	1,541	2,430
S	391.52	391.85	0.32	0.79	0.03	1,138	1,794
S	141.49	141.72	0.23	0.72	0.03	1,037	1,635
S	212.19	212.49	0.30	0.68	0.03	968	1,500
S	12.12	12.42	0.30	0.68	0.03	968	1,500

How To Find Leaks & Certify Rehab As Watertight?

Date	Pipe ID	Diameter	Pipe Type	Distance (ft)	Small Defects	Medium Defects	Large Defects	GPM	GPD	GPD/IDM
11/19/2015	A 1-35 - 1-34	8	VCP	395.1	64	2	1	16.46	23,702	39,592

1. INSPECT

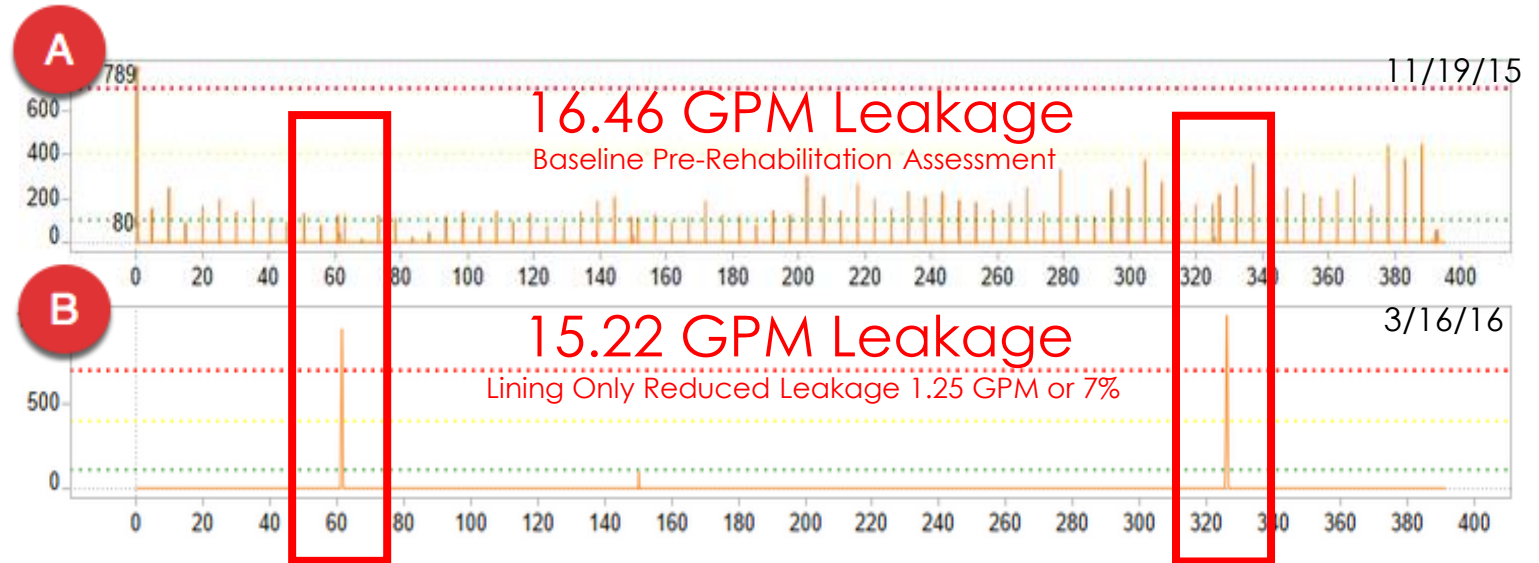


How To Find Leaks & Certify Rehab As Watertight?

Date	Pipe ID	Diameter	Pipe Type	Distance (ft)	Small Defects	Medium Defects	Large Defects	GPM	GPD	GPD/IDM
11/19/2015	A 1-35 - 1-34	8	VCP	395.1	64	2	1	16.46	23,702	39,592
3/16/2016	B 1-35 - 1-34	8	CIPP	391.3	0	0	2	15.22	21,917	36,968

1. INSPECT

2. TEST



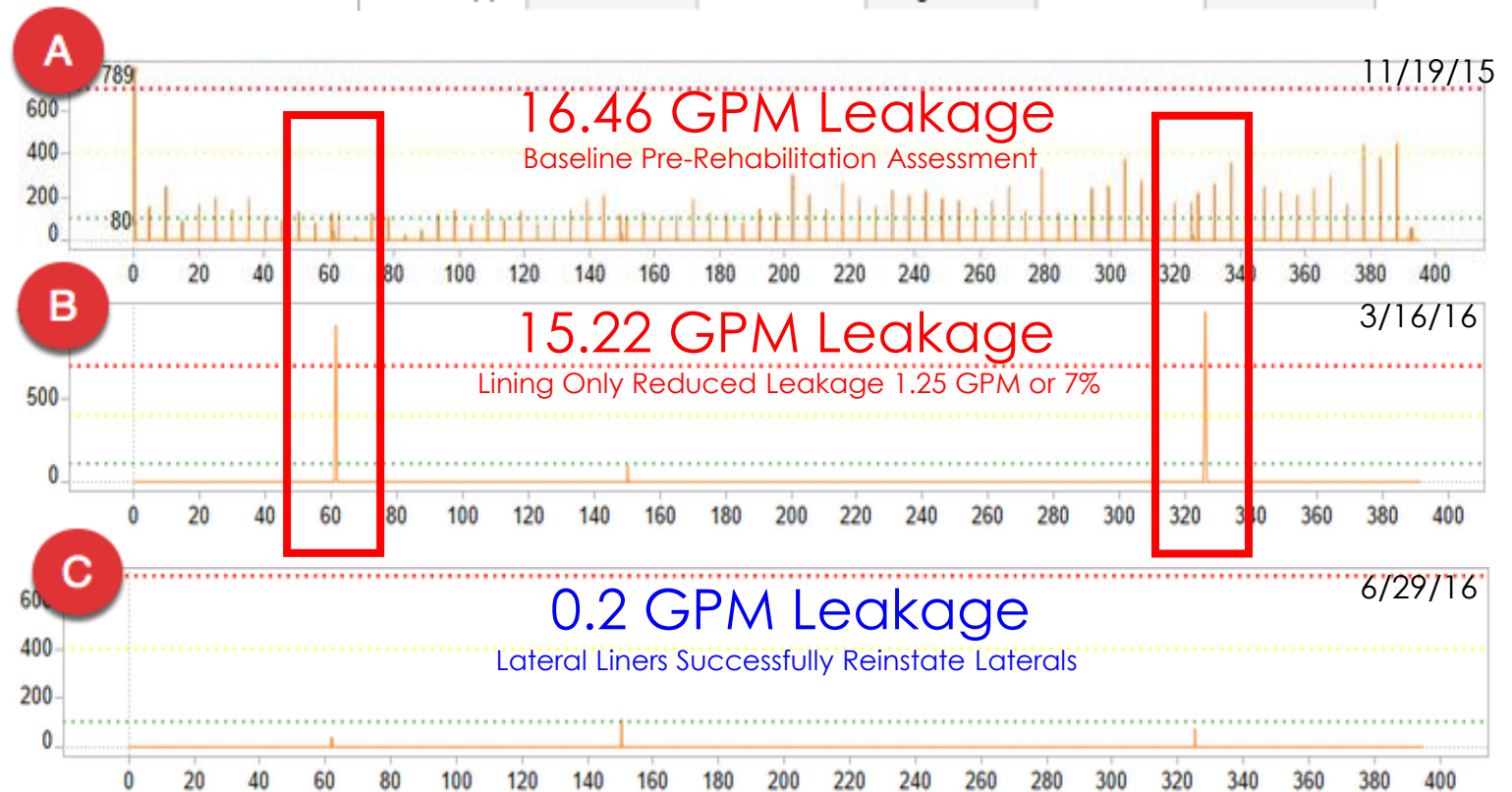
How To Find Leaks & Certify Rehab As Watertight?

Date	Pipe ID	Diameter	Pipe Type	Distance (ft)	Small Defects	Medium Defects	Large Defects	GPM	GPD	GPD/IDM
11/19/2015	A 1-35 - 1-34	8	VCP	395.1	64	2	1	16.46	23,702	39,592
3/16/2016	B 1-35 - 1-34	8	CIPP	391.3	0	0	2	15.22	21,917	36,968
6/29/2016	C 1-35 - 1-34	8	CIPP	394.8	1	0	0	0.20	288	481

1. INSPECT

2. TEST

3. CERTIFY



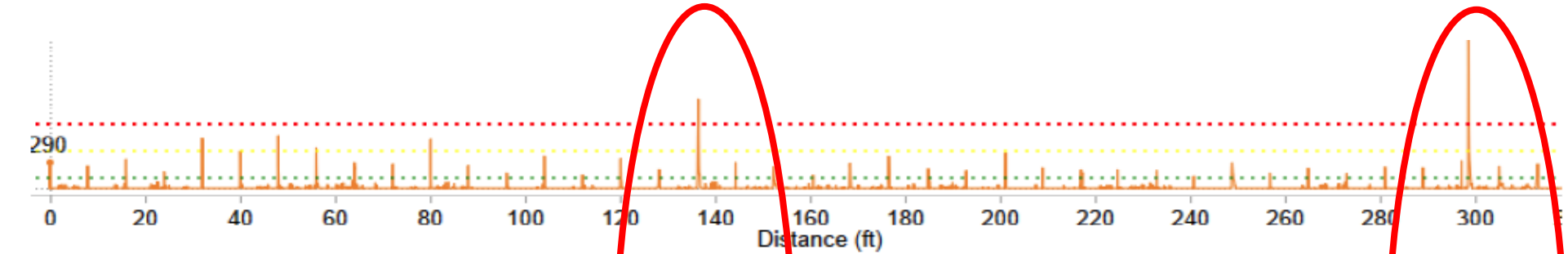


Repeatability Test

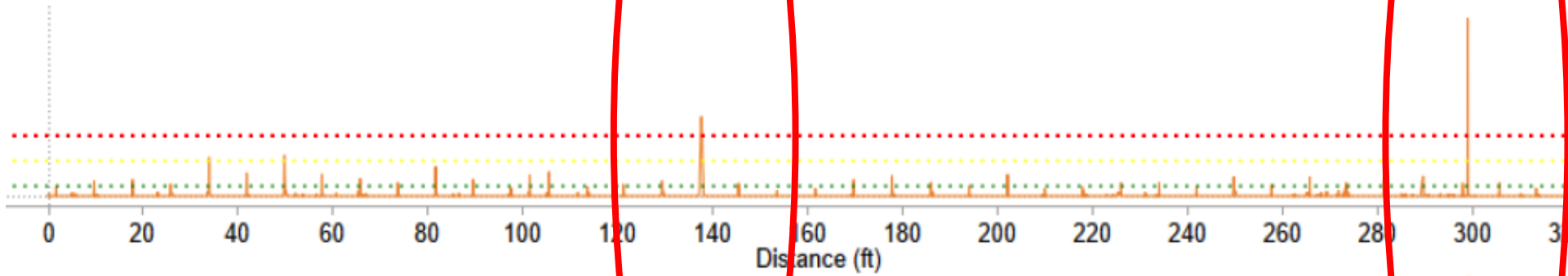


Same Pipe, Same Equipment, Same Day

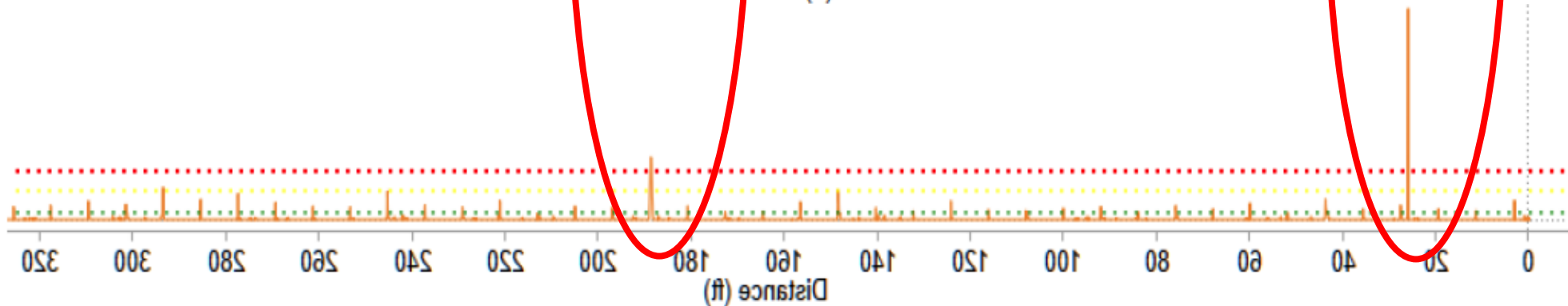
Scan 1



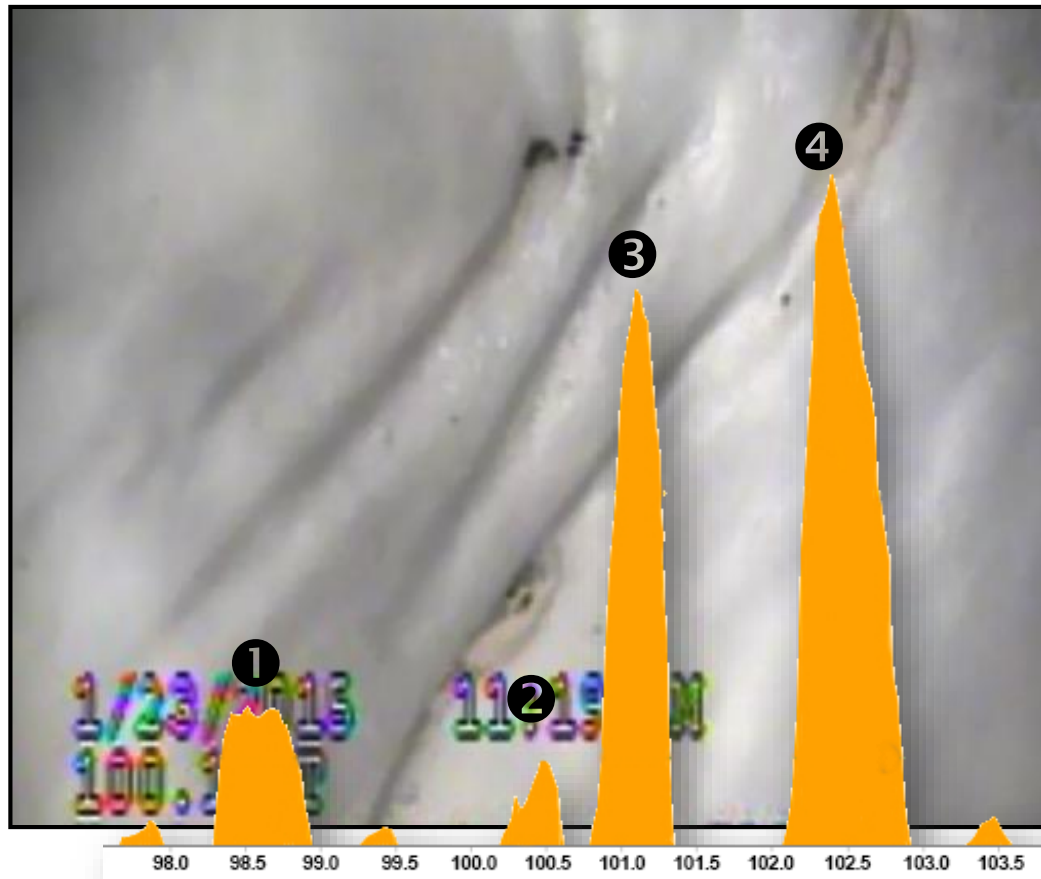
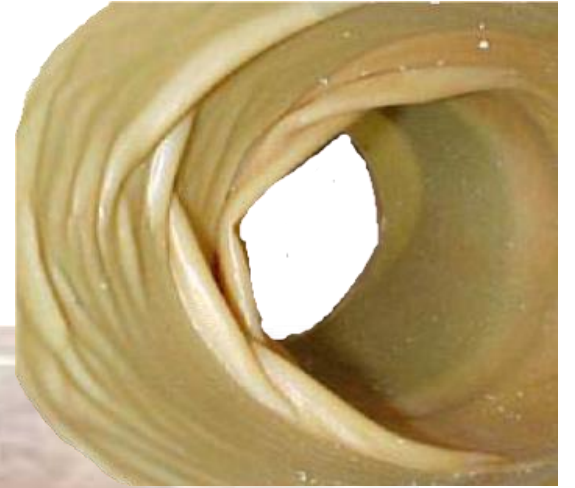
Scan 2



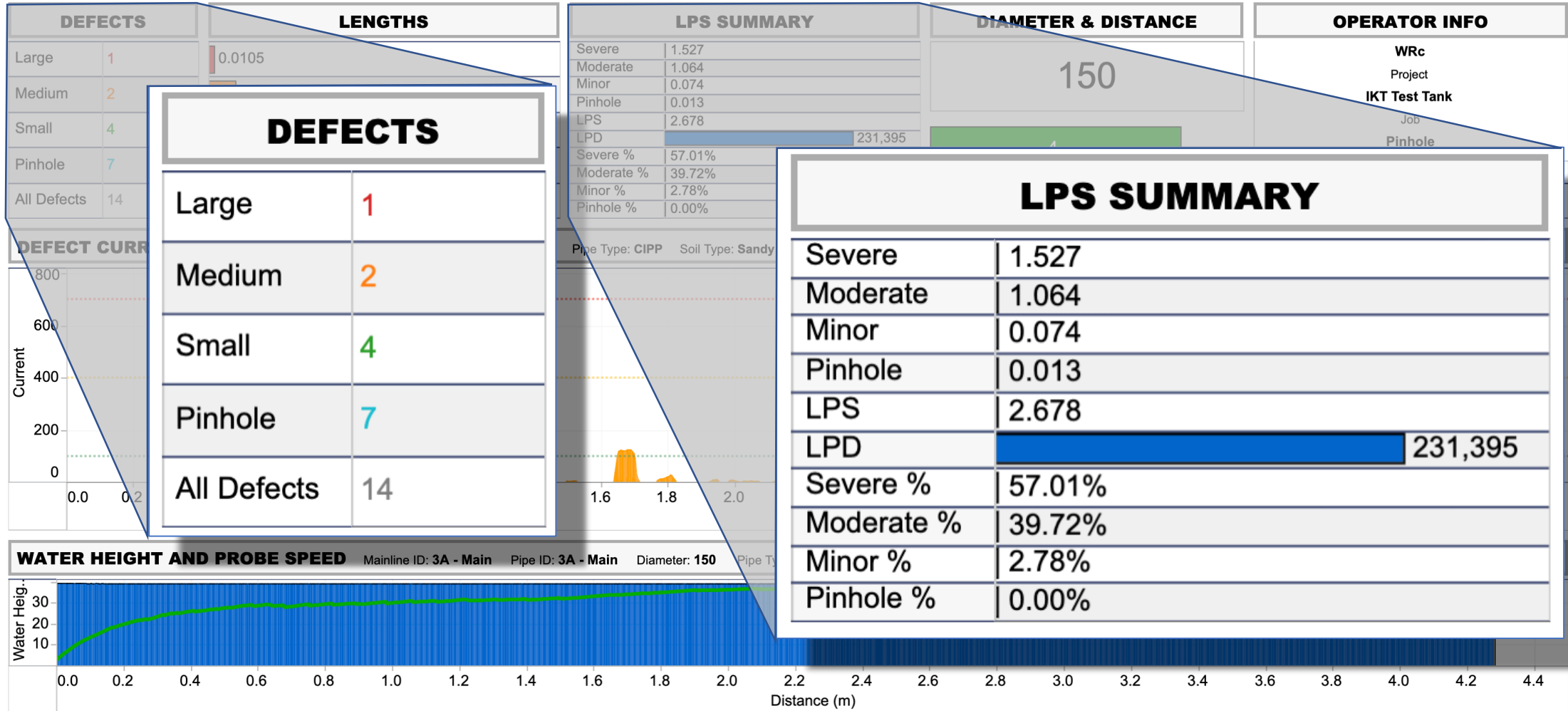
Scan 3



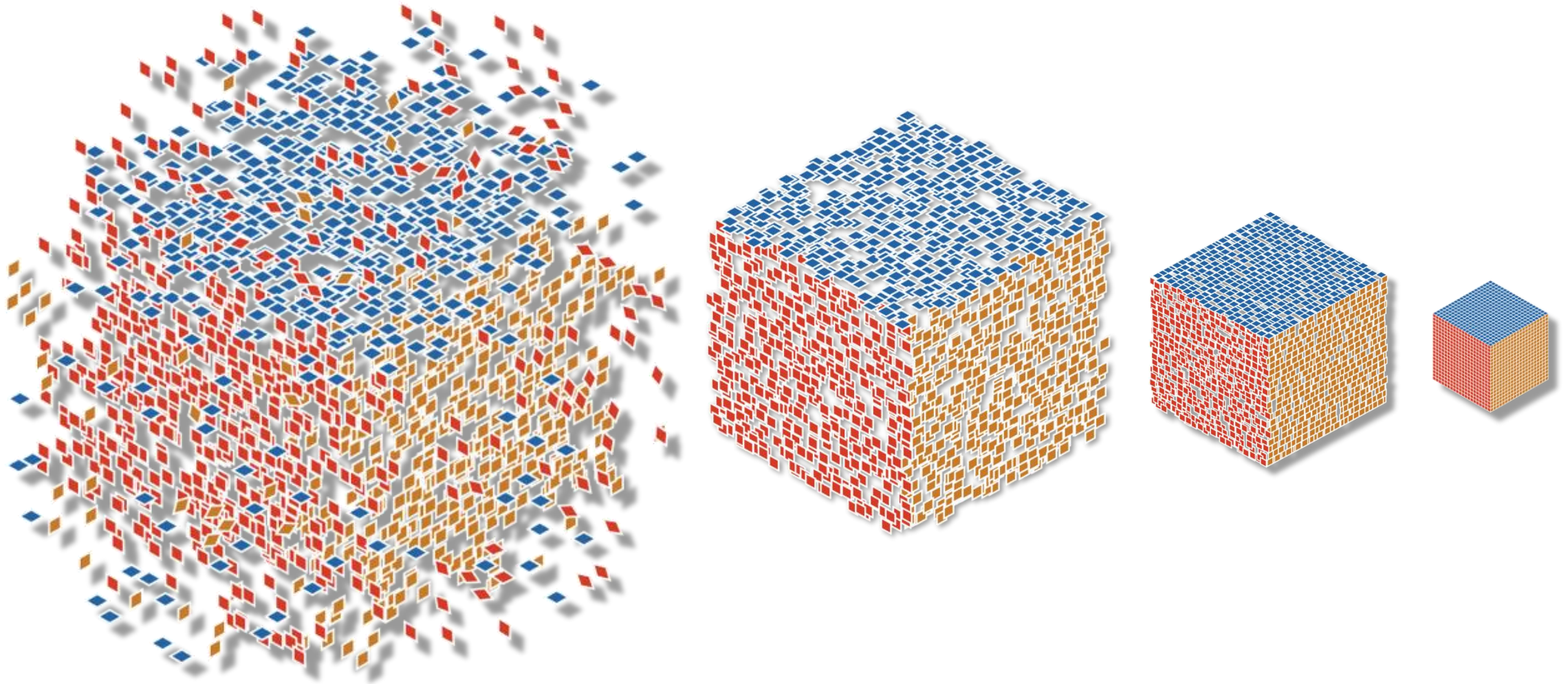
Blisters, Buckling, Cuts, Fins, Folds, Ridges, Wrinkles



Since Pinholes Were Not Originally Calculated New Software Was Developed



Electro Scan is Only One Piece of the Puzzle



Electro Scan is Only One Piece of the Puzzle



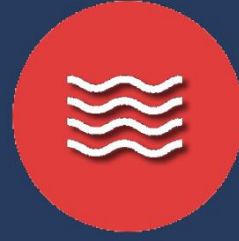
ACOUSTIC



AI-CCTV



REHABILITATION



DYE TESTING



FELL



LASER



SMOKE



SONAR



GIS



SSOs



IoT



MANHOLE



BACKUPS



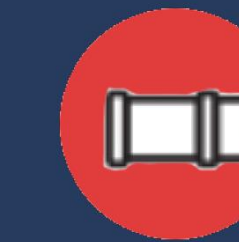
WORK ORDERS



CAPITAL



CRM

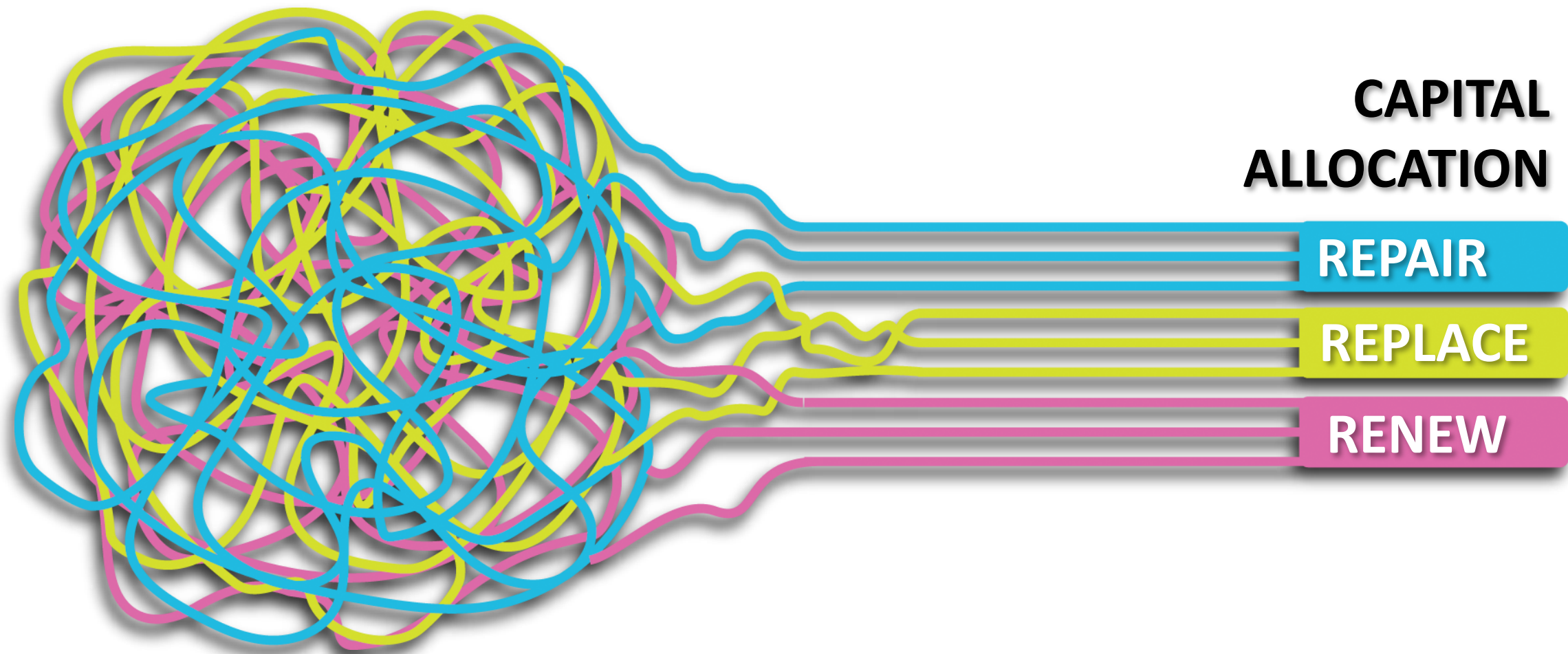


MAINS



LATERALS

CAPITAL ALLOCATION



REPAIR

REPLACE

RENEW

Predictive Capital Investments

Age-Based Renewal



Risk Group	Length of Pipe (miles)
A	27.12
B	49.39
C	341.96
D	452.33
E	6.94
F	17.07
G	0.14
H	140.92
Z	1827.26

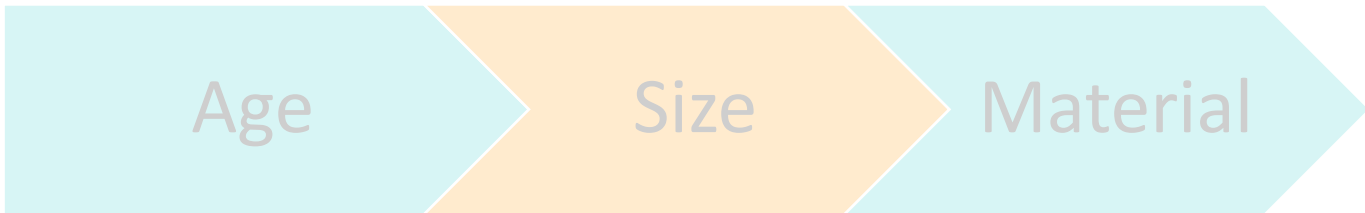


Predictive Capital Investments

Sensors, AI,
& Smart
Machines

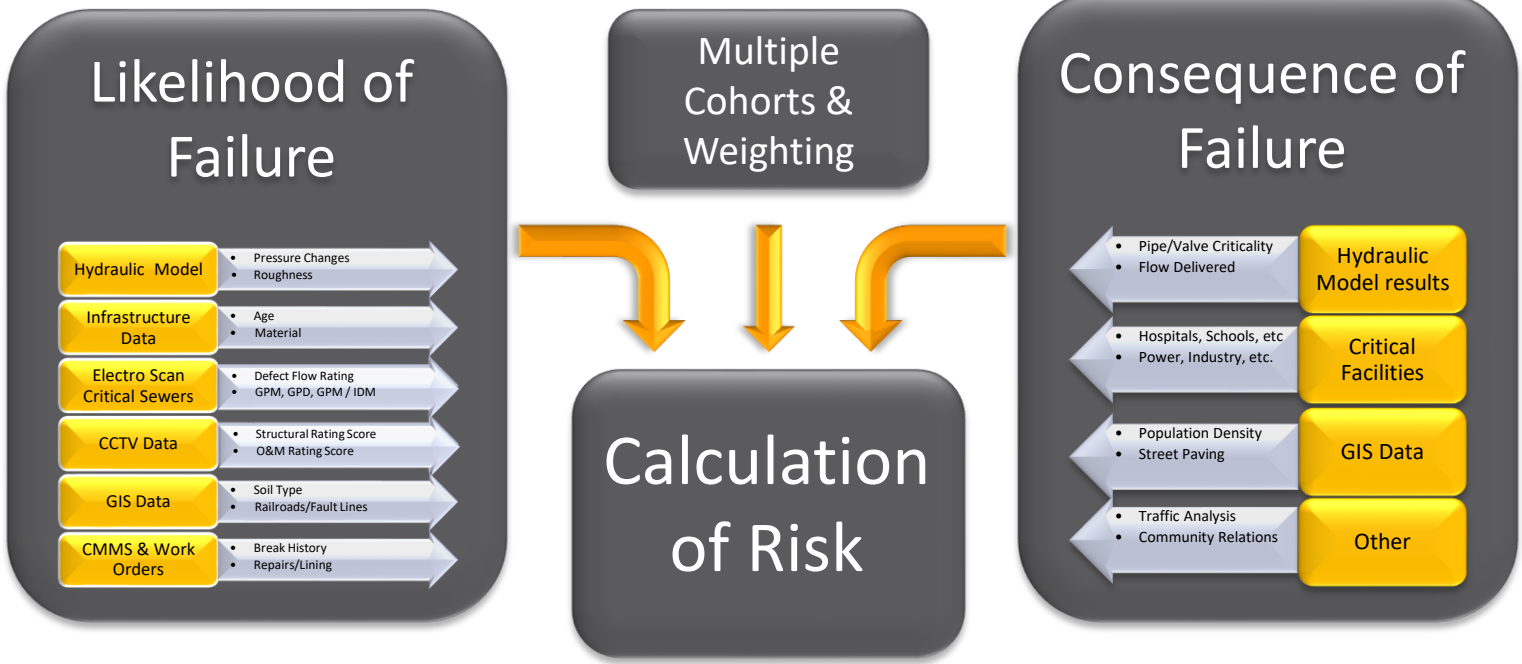


Age-Based Renewal



Risk Group	Length of Pipe (miles)
A	27.52
B	49.39
C	341.96
D	452.33
E	6.94
F	17.07
G	0.14
H	140.92
Z	1827.26

Condition-Based Renewal



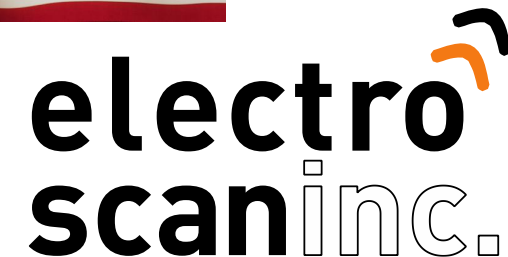
Thank You



Peter Henley
Special Consultant
WRc plc



Chuck Hansen
Chairman
Electro Scan Inc.





ANSWER

QUESTION